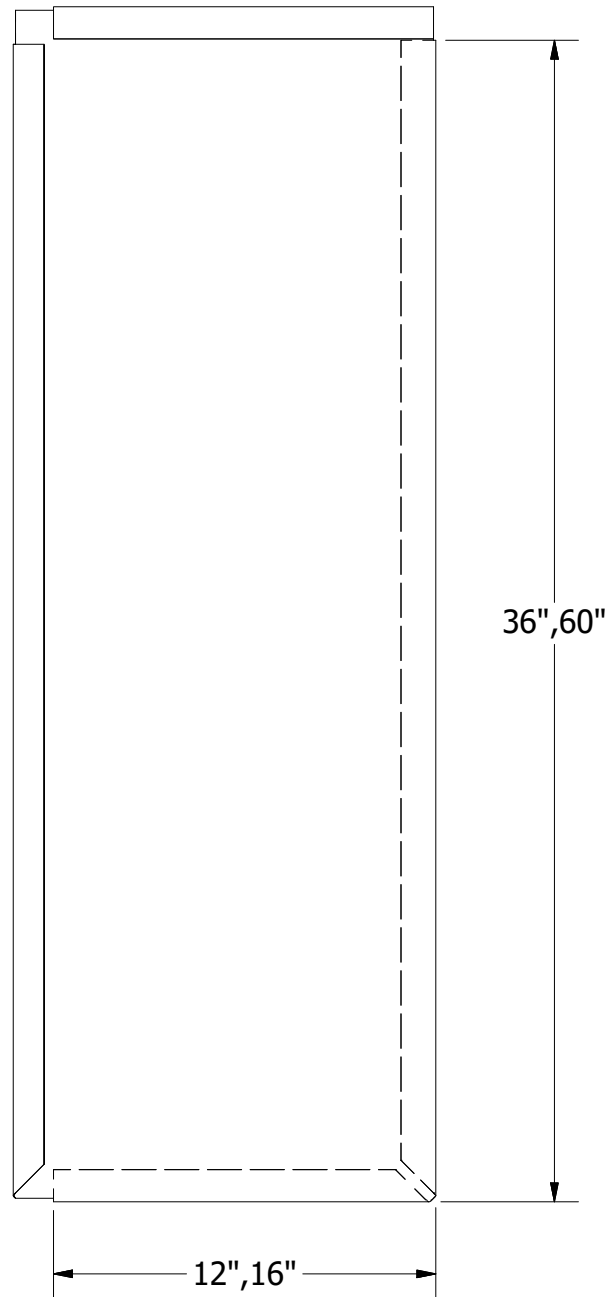
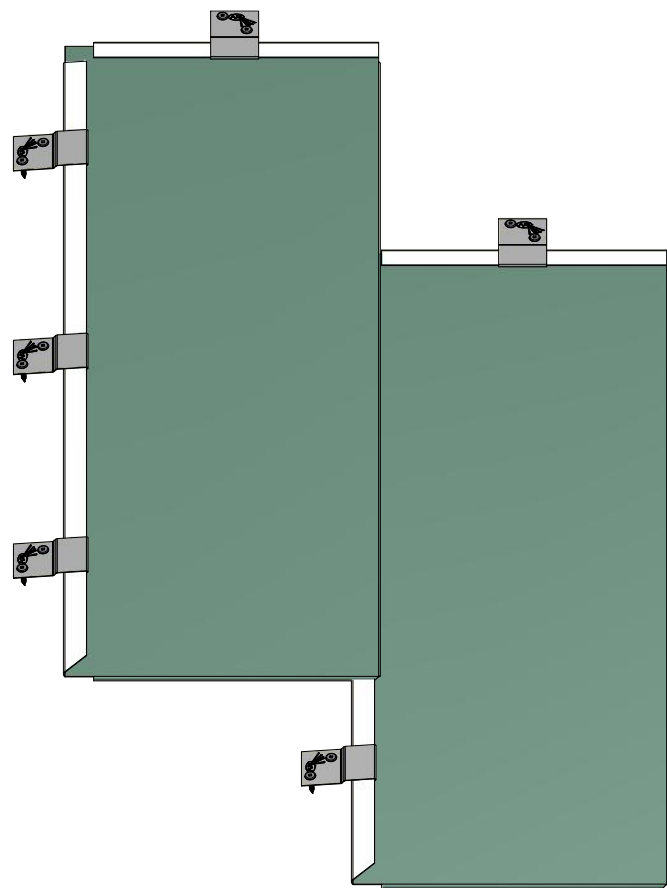
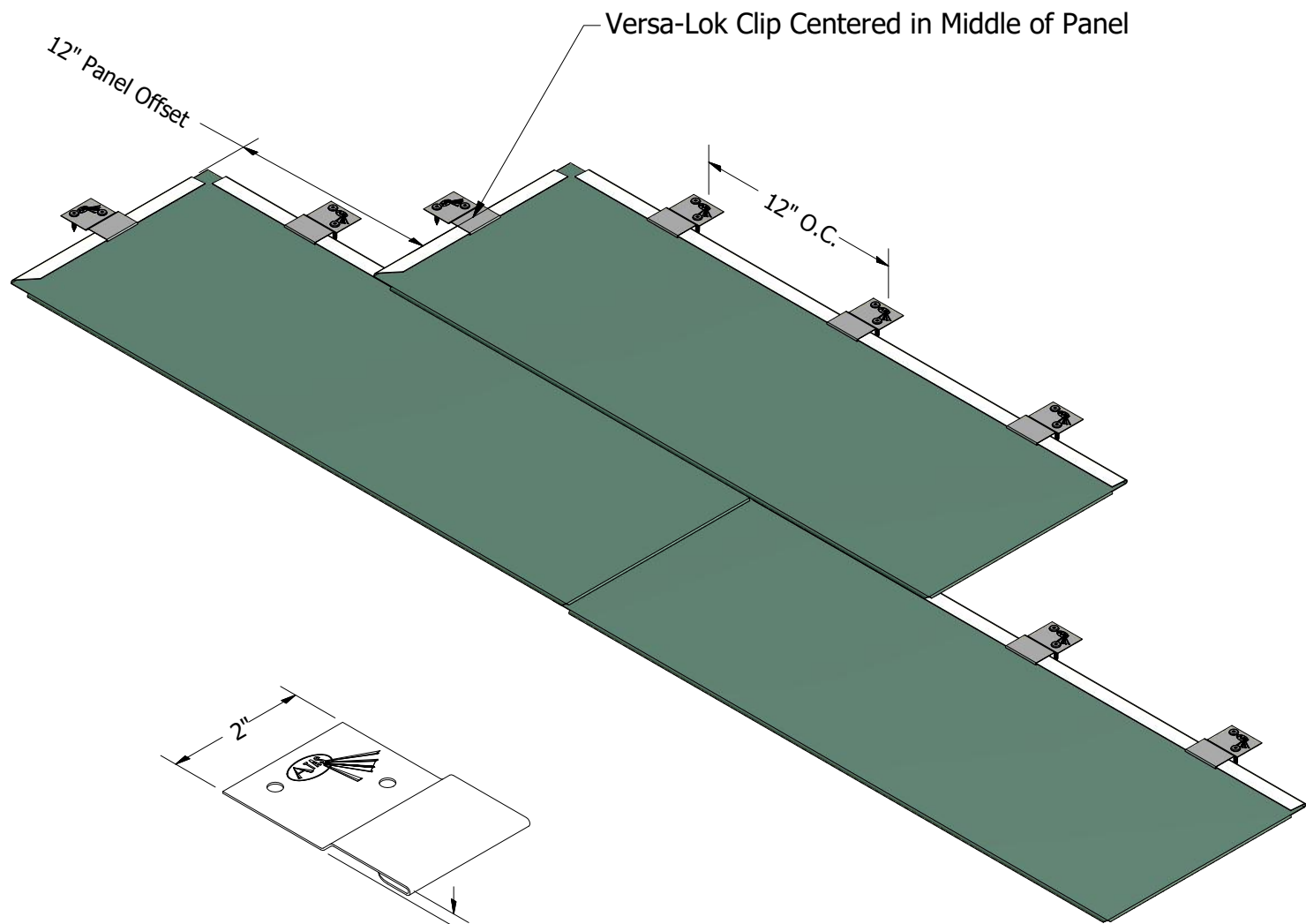




Vertical Versa-Lok Panel
(standard right-to-left panel)

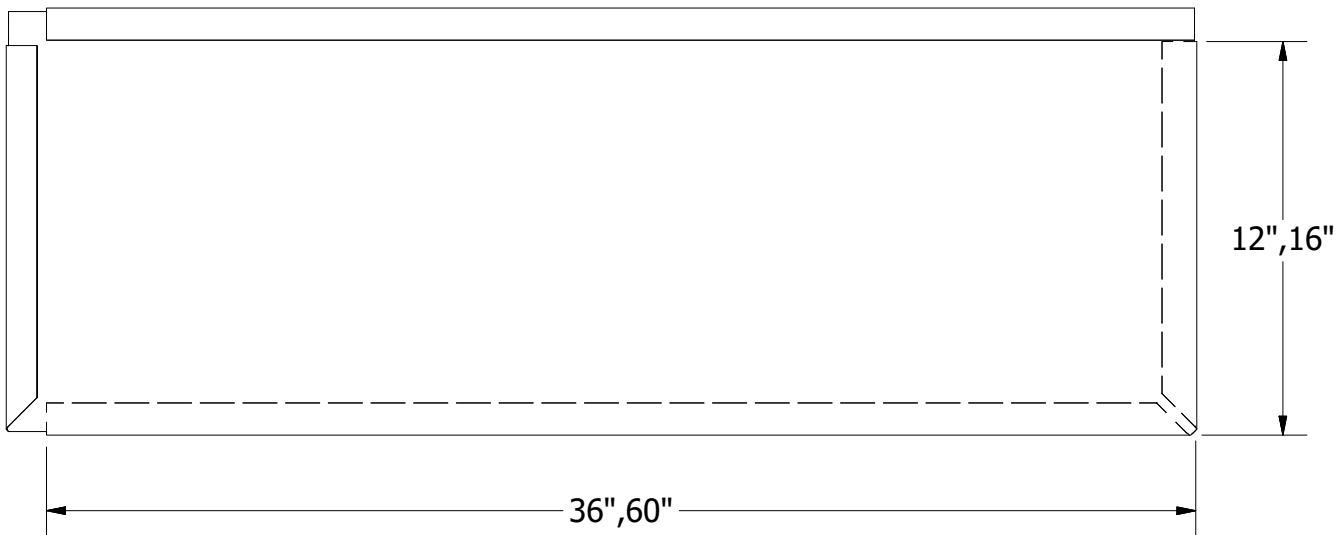


Vertical Installation



Horizontal Installation

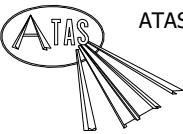
Standard Clip Materials:
0.027" Painted Metallic Coated Steel
24 Gauge Grade 304 Stainless Steel



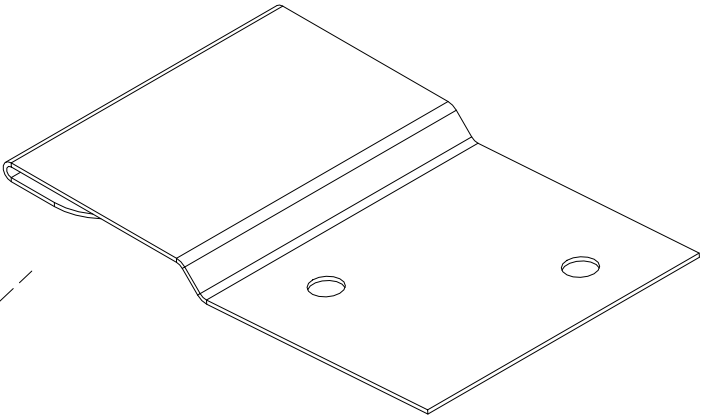
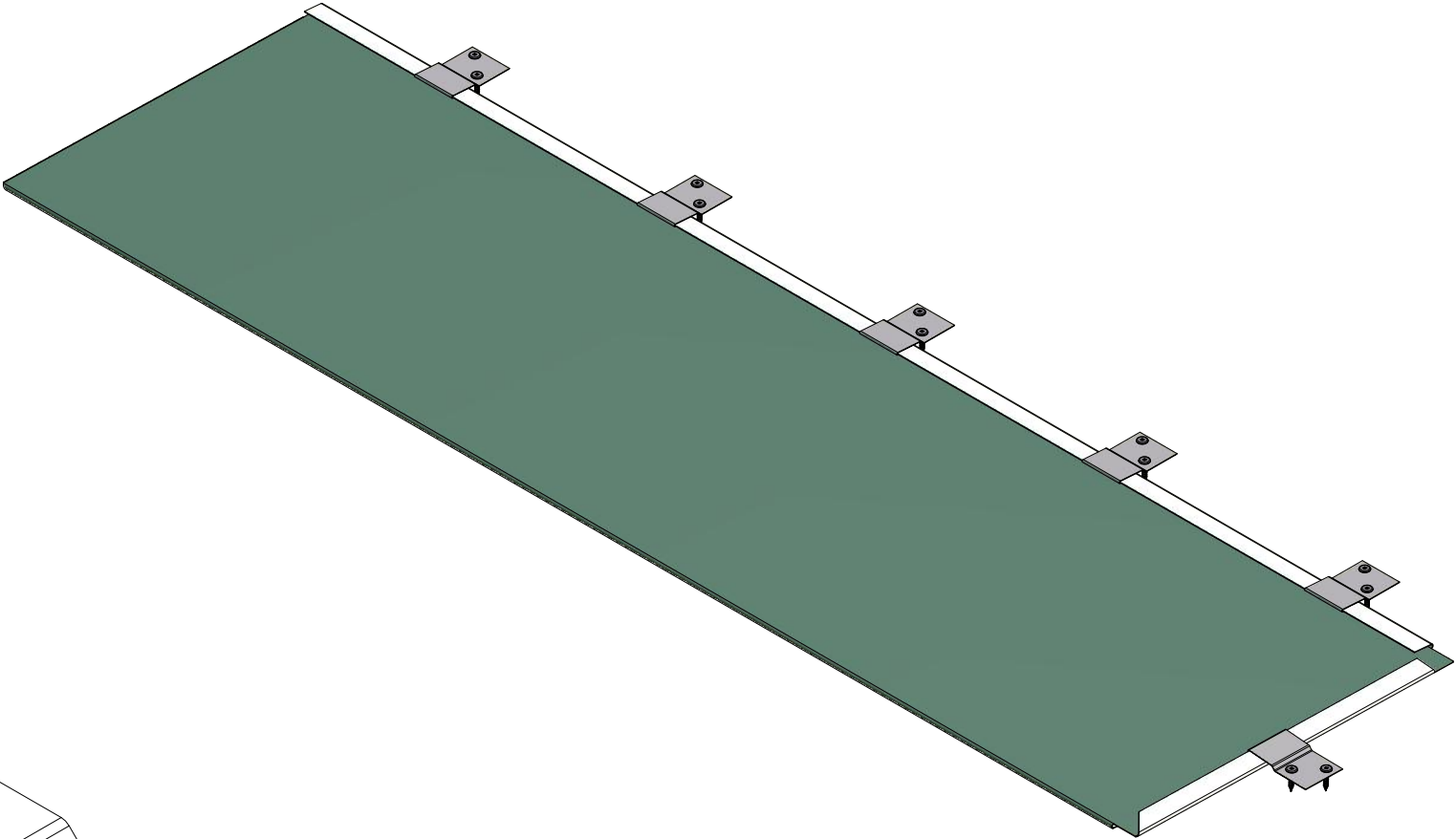
Horizontal Versa-Lok Panel
(standard right-to-left panel)

01	3/9/2021	Updated Panel Notching		KRK					
REV. NO.	DATE	DESCRIPTION OF REVISION		BY	APP				

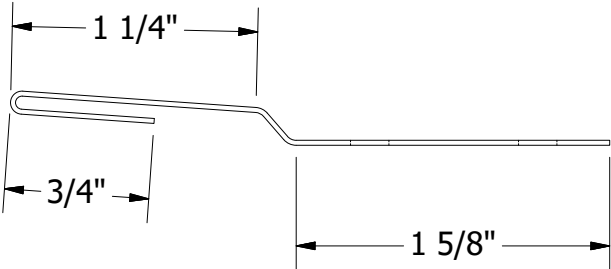
TITLE			Versa-Lok Panel Detail		
DWG. NO.			DR	KRK	DATE 2/9/2016
			APP	DAS	DATE 8/8/16
MATERIAL			SH. SIZE	B	SCALE X:X

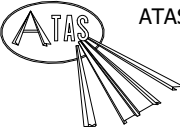


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Versa-Lok Clip

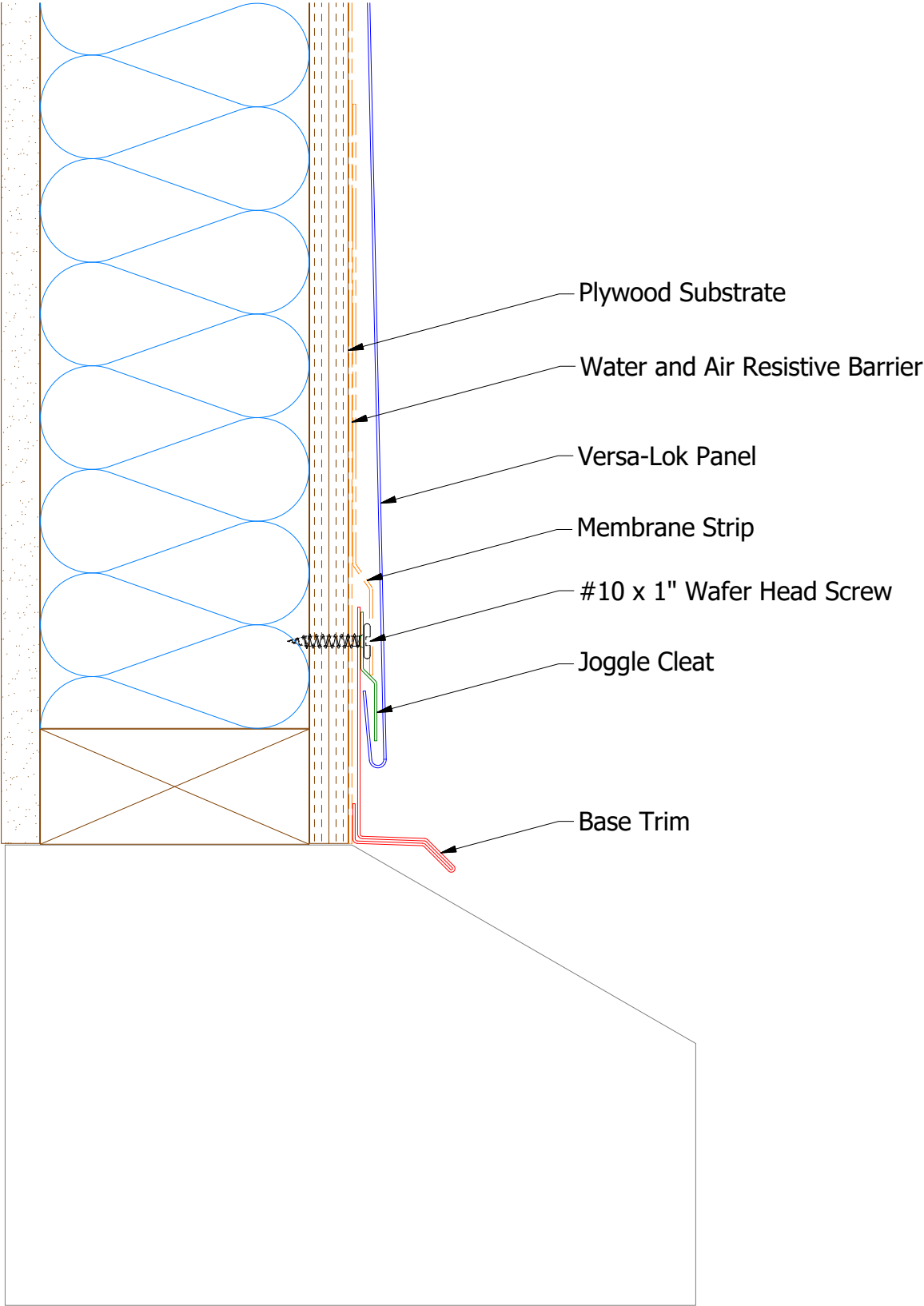




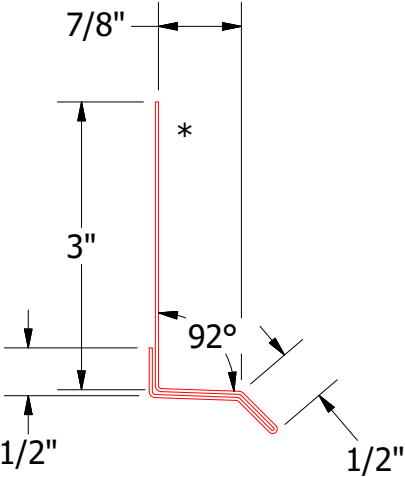
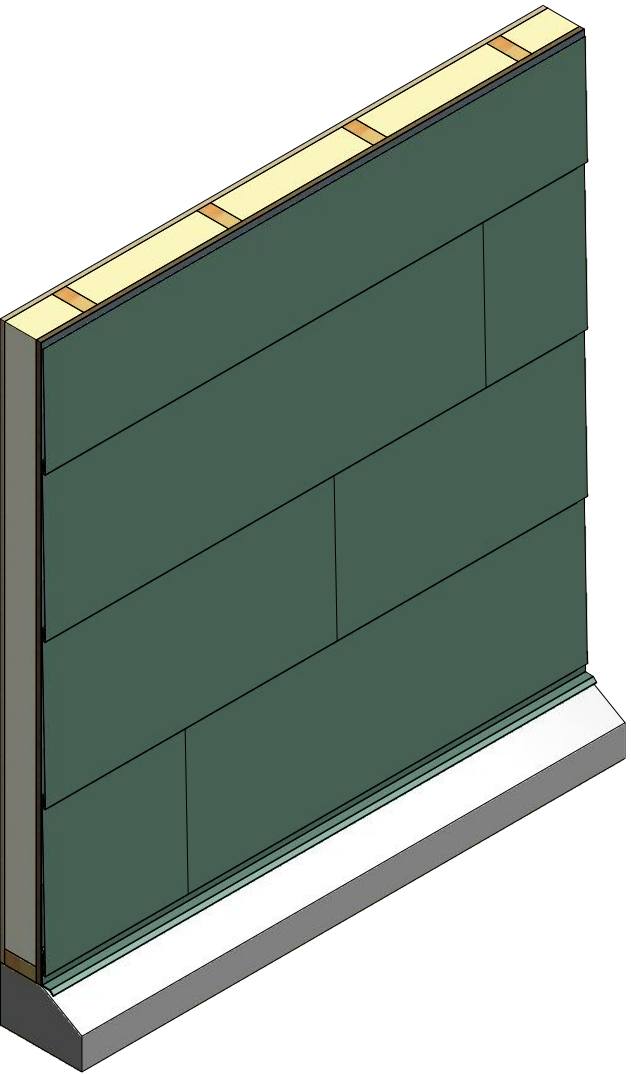
ATAS INTERNATIONAL, INC
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Mesa AZ
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TITLE			Versa-Lok Clip Detail					
REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP	DWG. NO.	DR	DMR	DATE
					MATERIAL		SH. SIZE	SCALE
02	3/9/2021	Updated Panel Notching	KRK					10/3/2016
01	9/28/2020	Updated Panel to Show Side Clip	KRK					
							B	X:X

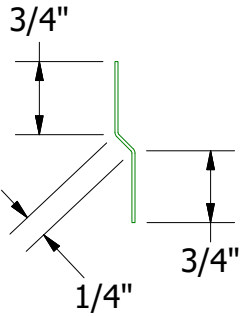
02	3/9/2021	Updated Panel Notching	KRK	
01	9/28/2020	Updated Panel to Show Side Clip	KRK	
REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP



Note: * denotes color side.



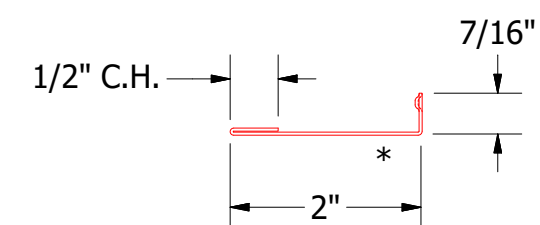
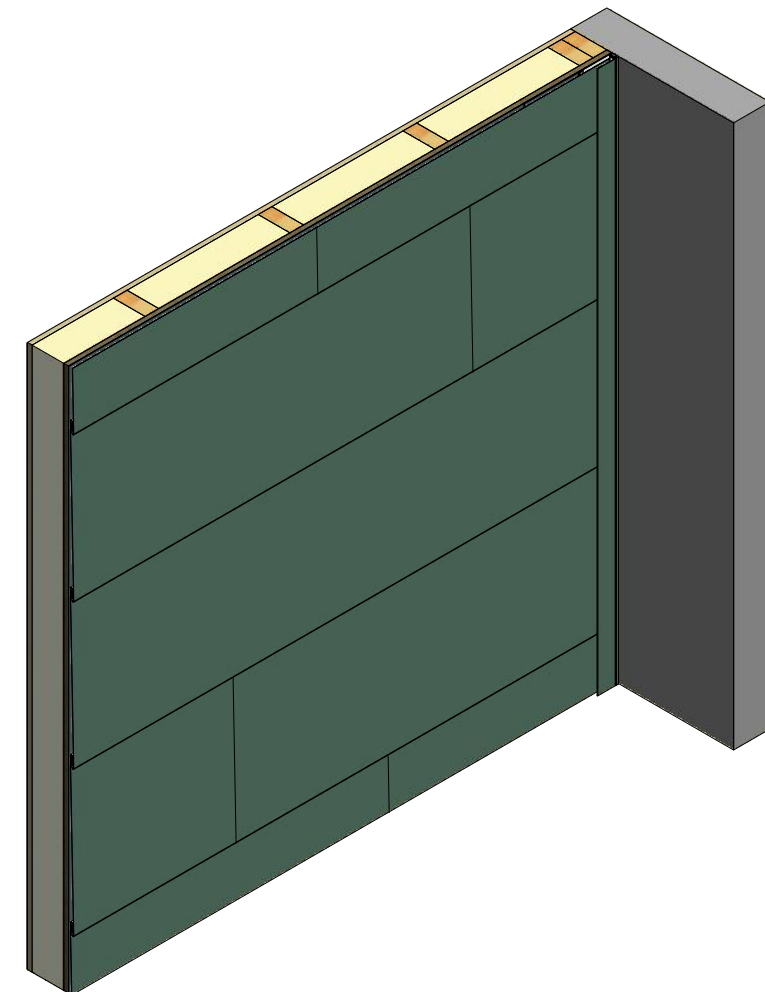
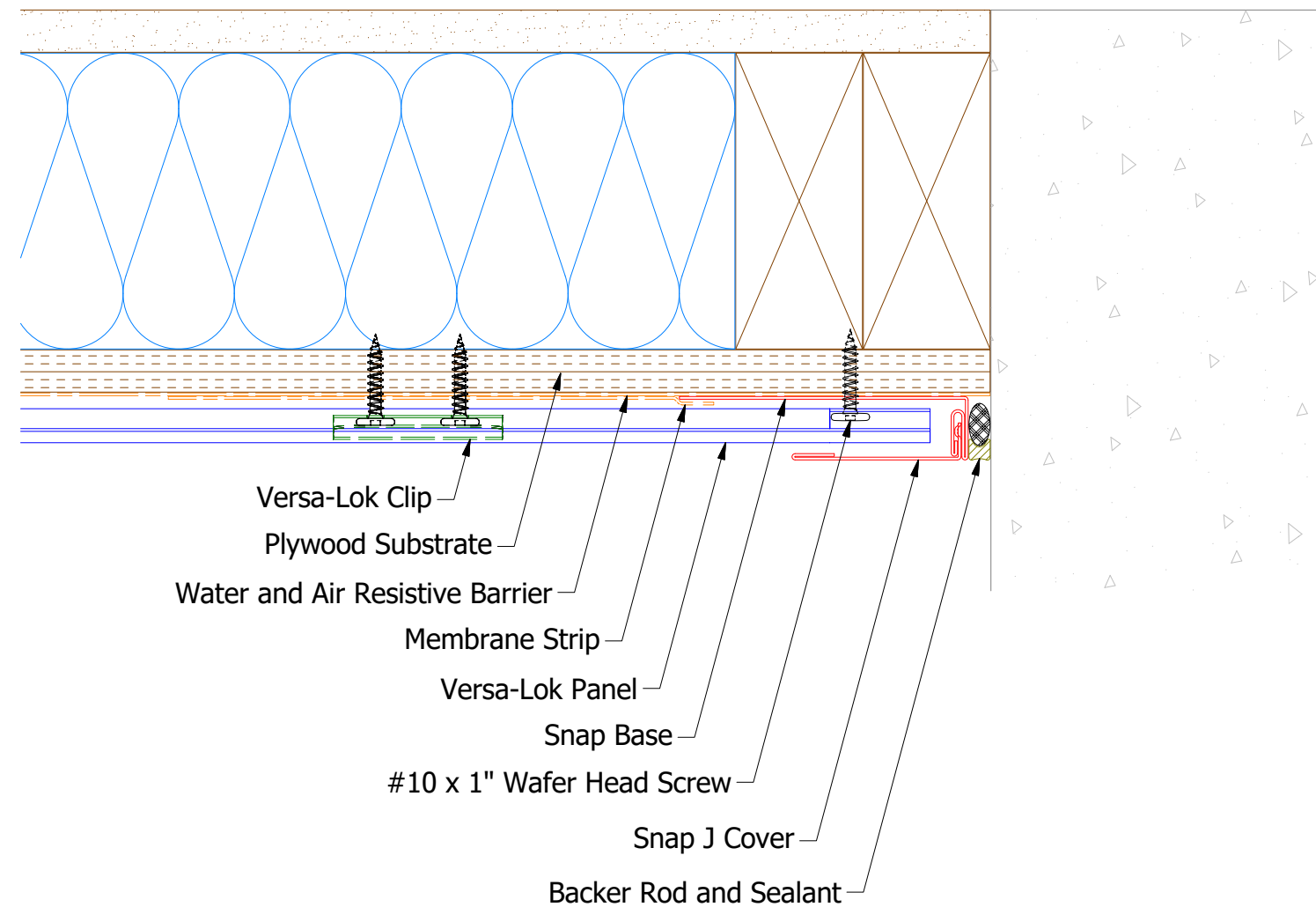
VLA661 - Base Trim



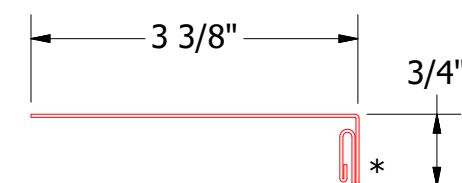
VLA975 - Joggle Cleat

 ATAS INTERNATIONAL, INC Allentown PA 610-395-8445 Mesa AZ 480-558-7210			TITLE Versa-Lok Base Detail		
DWG. NO.			DR	KRK	DATE 2/9/2016
MATERIAL			APP	DAS	DATE 8/8/16
REV. NO.			SH. SIZE	B	SCALE X:X

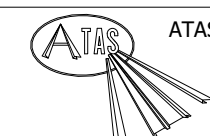
01	11/4/2021	Updated Joggle Cleat Color	KRK	
REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP



UNS200 - Snap J Cover



VLA039 - Snap J Base

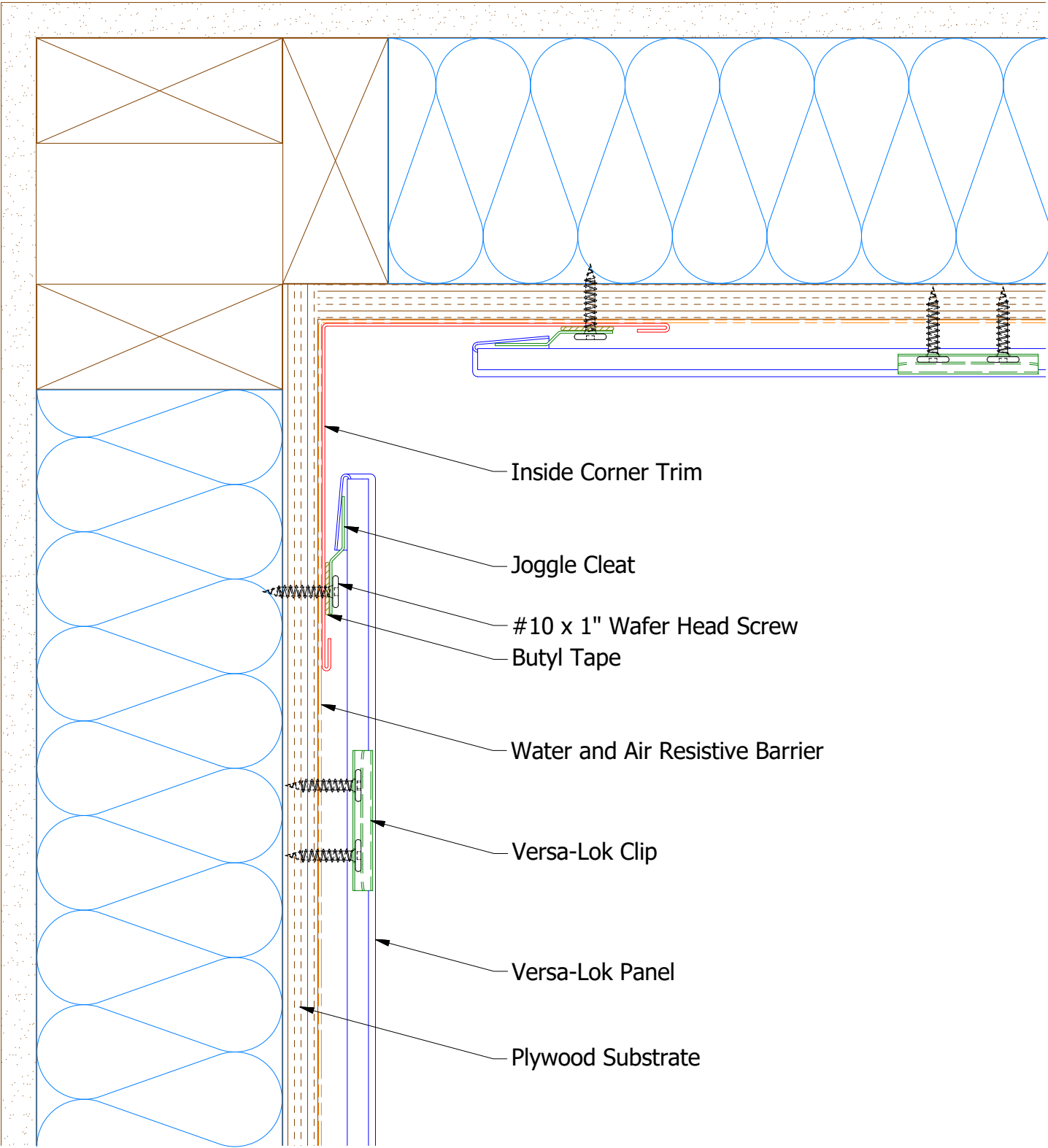


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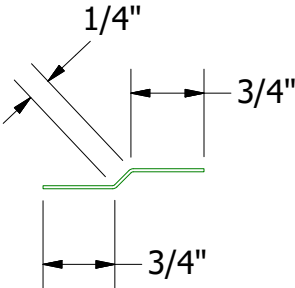
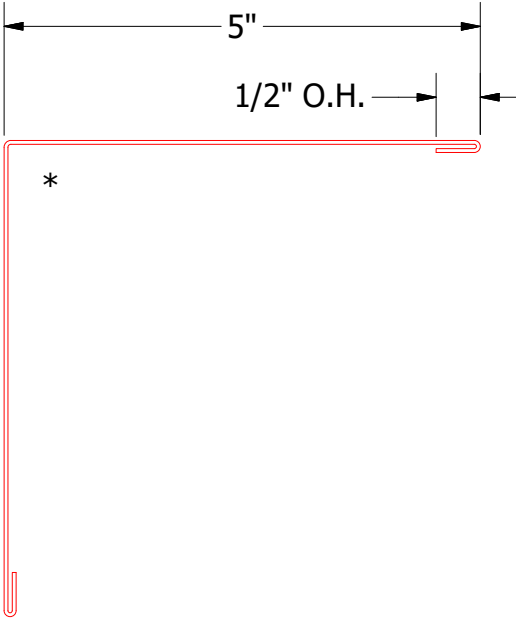
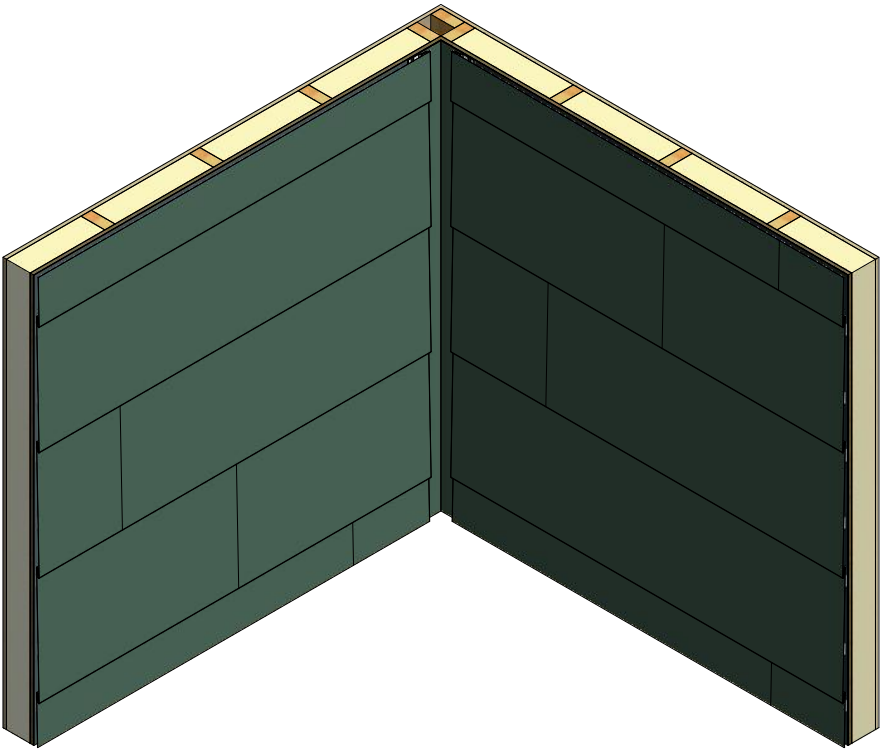
TITLE			Versa-Lok Endwall Detail		
DWG. NO.	DR	KRK	DATE	2/9/2016	
APP	DAS	DATE	8/8/16		
SH. SIZE	B	SCALE	X:X		

REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP
02	11/4/2021	Updated Hem on Snap J Cover	KRK	
1	11/17/2020	Updated Snap J Cover SKU and Dimension from 13/16" to 2"	DMR	

Note: * denotes color side.



Note: * denotes color side.

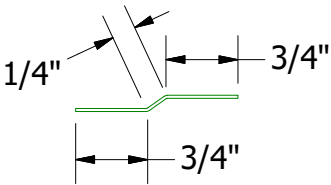
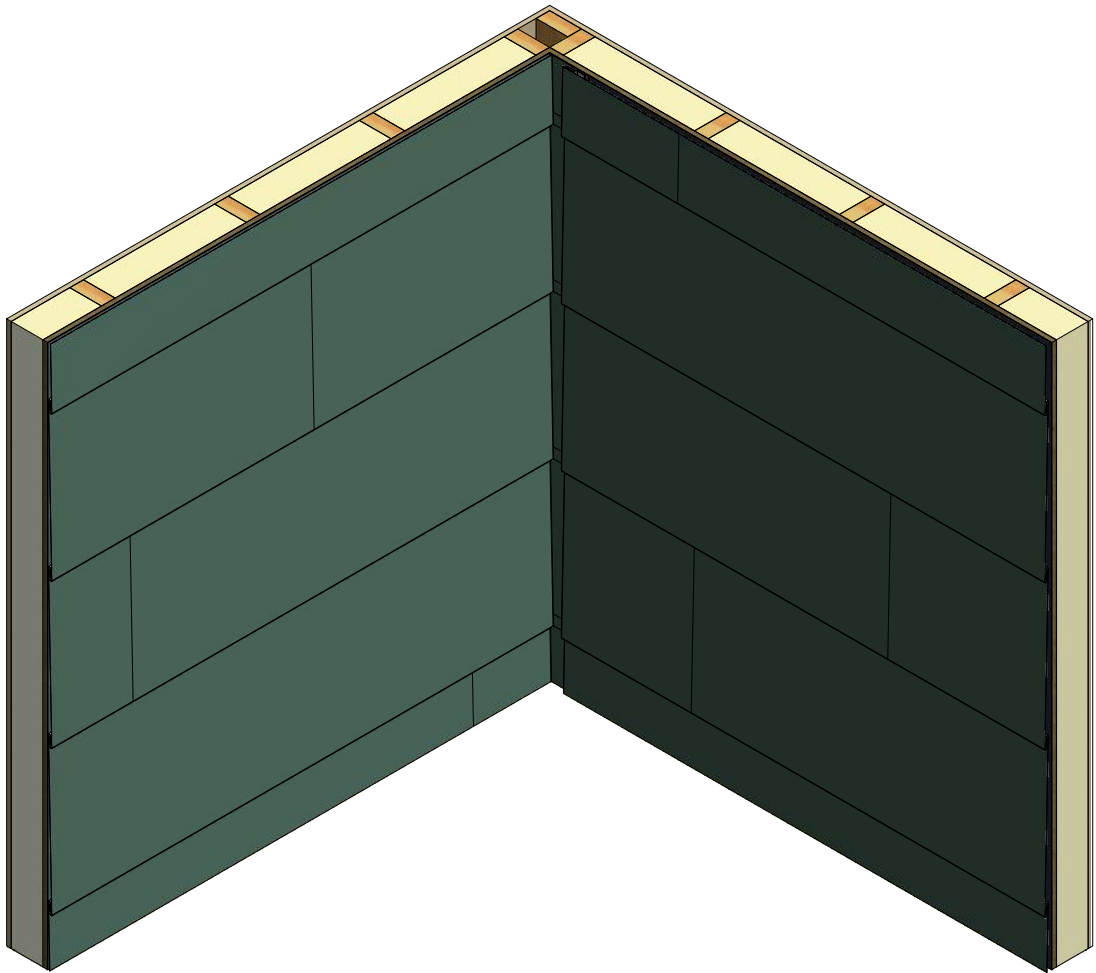
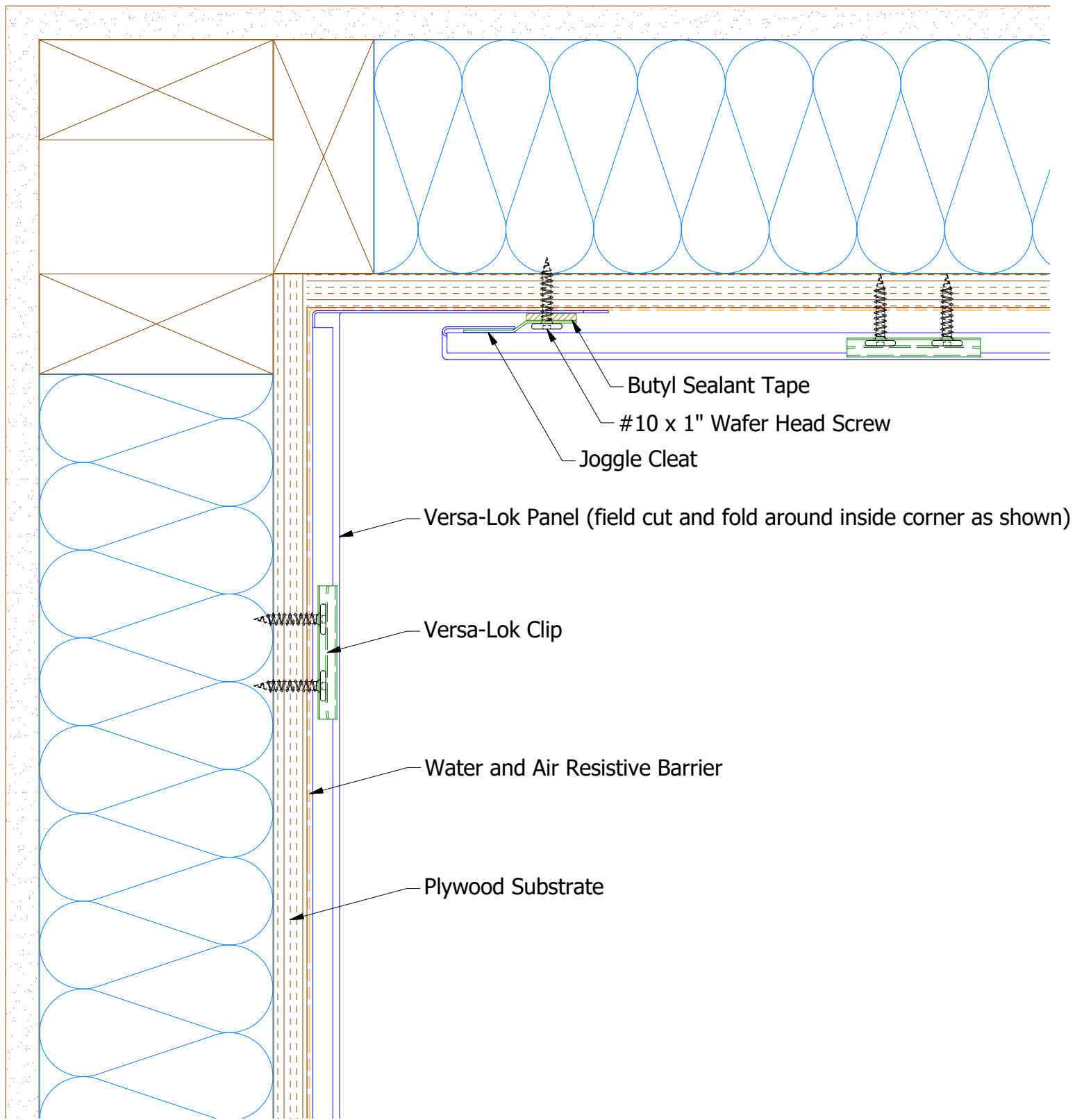


VLA600 - Inside Corner Cap

VLA975 - Joggle Cleat

		ATAS INTERNATIONAL, INC	
		Allentown PA 610-395-8445 Mesa AZ 480-558-7210	
TITLE			
Versa-Lok Inside Corner Detail			
DWG. NO.		DR	DATE
		KRK	2/9/2016
MATERIAL		APP	DATE
		DAS	8/8/16
		SH. SIZE	SCALE
		B	X:X

01	11/4/2021	Updated Joggle Cleat Color	KRK	
REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP



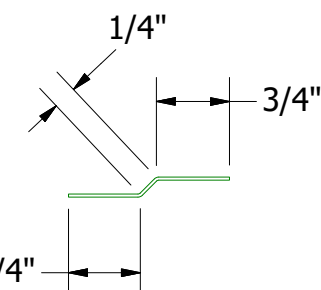
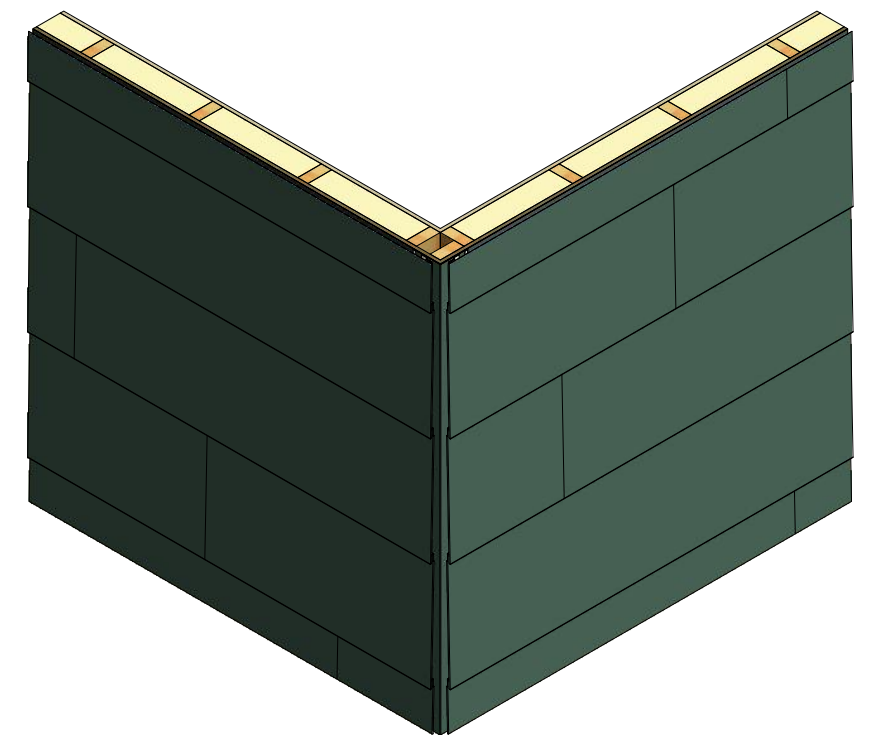
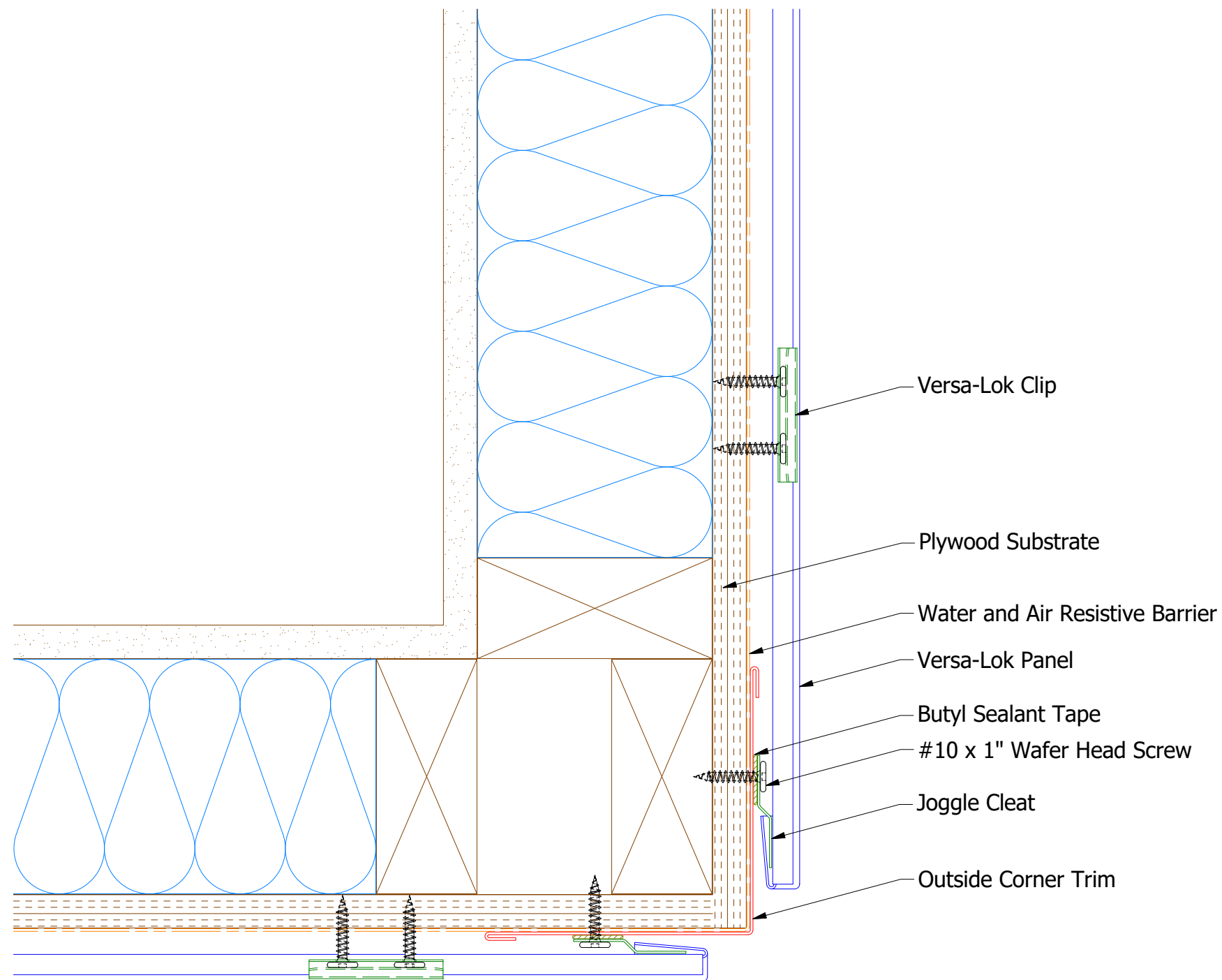
VLA975 - Joggle Cleat



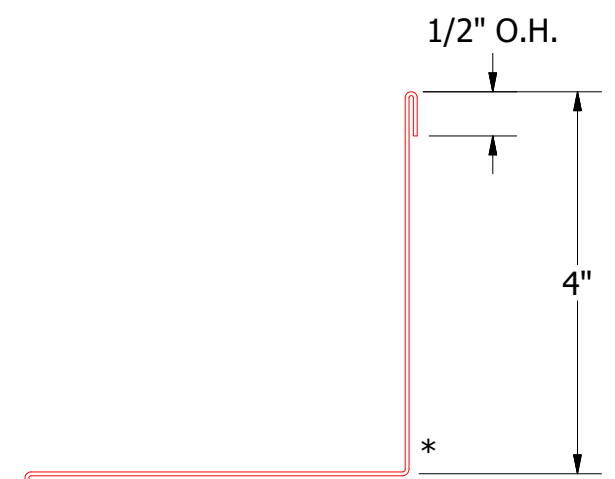
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TITLE Versa-Lok Inside Corner ALT Detail			
DWG. NO.		DR KRK	DATE 12/15/2022
MATERIAL		APP	DATE
REV. NO.	DATE	DESCRIPTION OF REVISION	BY APP
SH. SIZE B		SCALE X:X	

REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP



VLA975 - Joggle Cleat

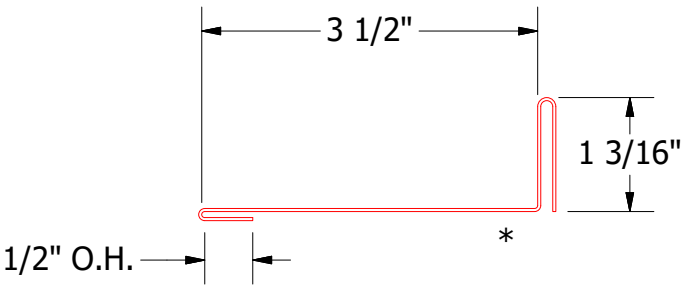
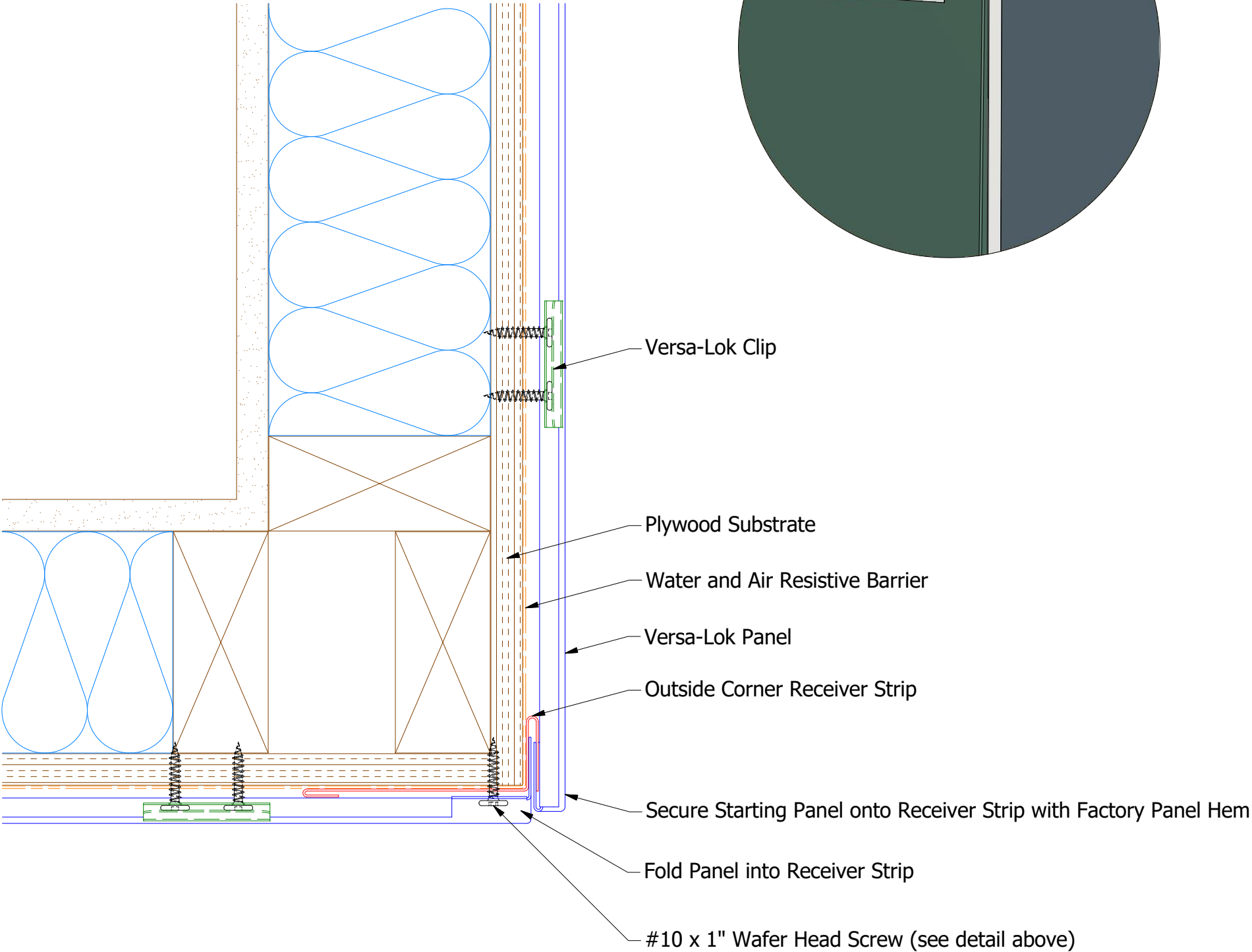
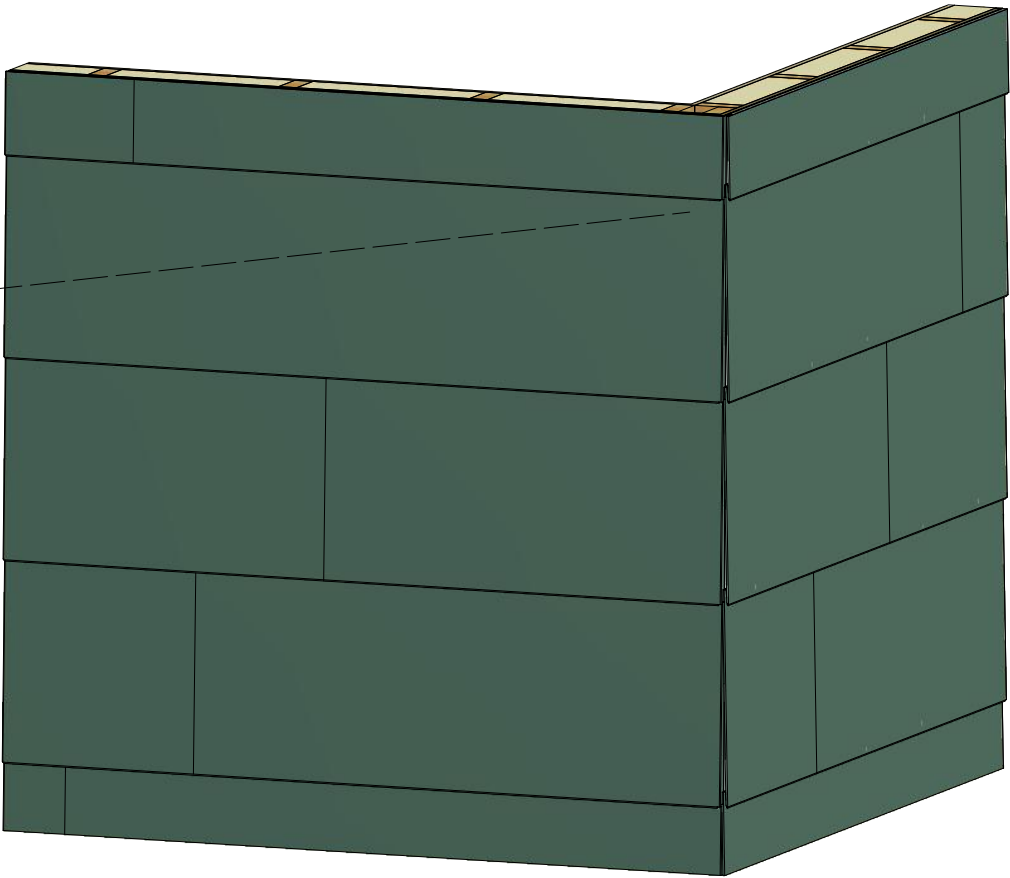
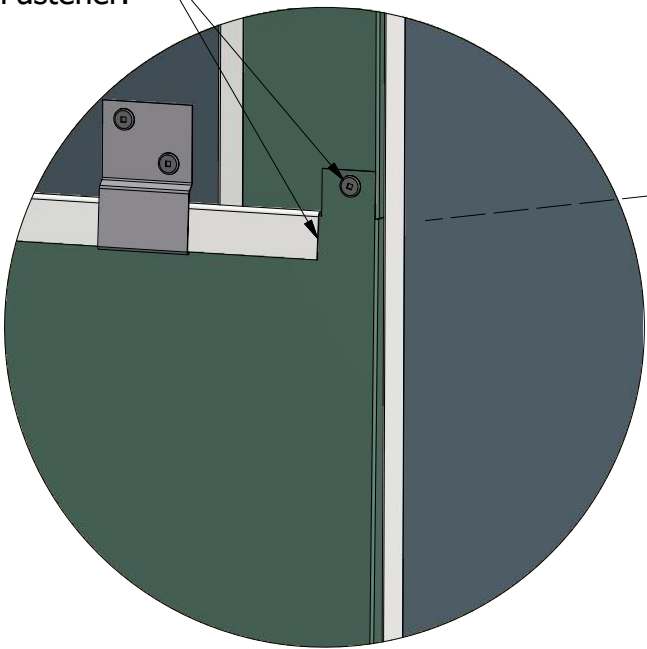


VLA610 - Outside Corner Cap

Note: * denotes color side.

					TITLE						
					Versa-Lok Outside Corner Detail						
					DWG. NO.			DR	KRK	DATE	2/8/2016
								APP	DAS	DATE	8/8/16
					MATERIAL			SH. SIZE	B	SCALE	X:X
REV. NO.	DATE	DESCRIPTION OF REVISION			BY	APP					

Step 1: Notch Panel Hem and Fold up as Shown.
Step 2: Secure Panel with Fastener.



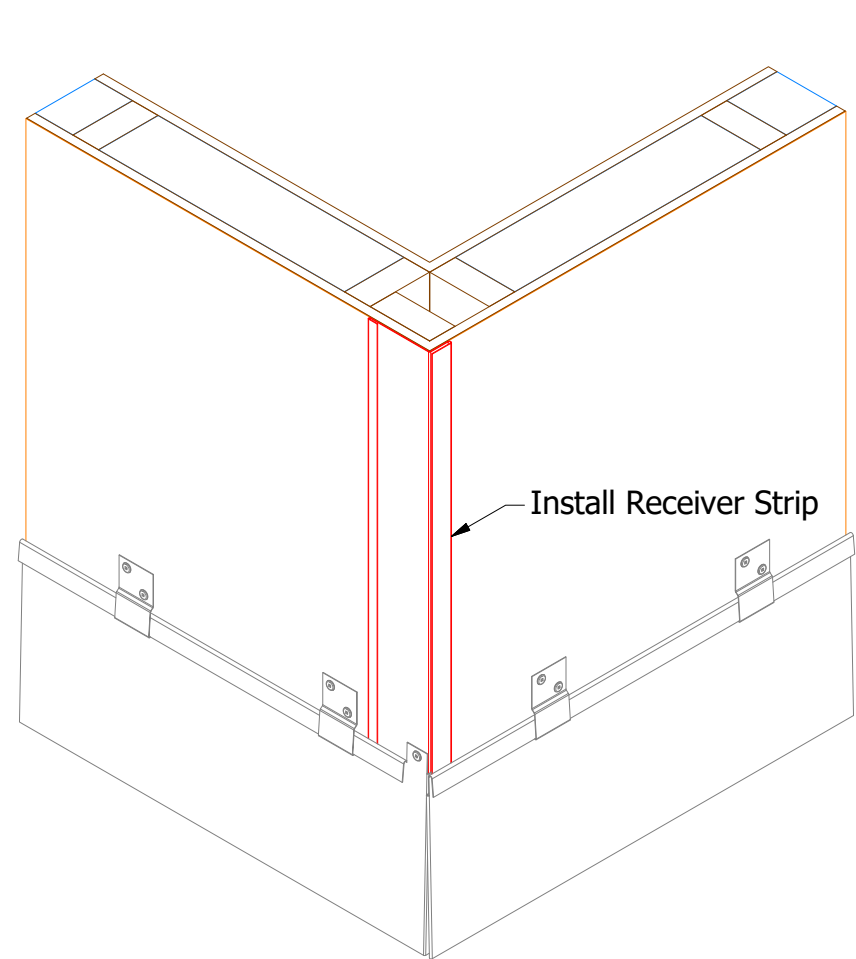
VLA620 - Outside Corner Receiver Strip



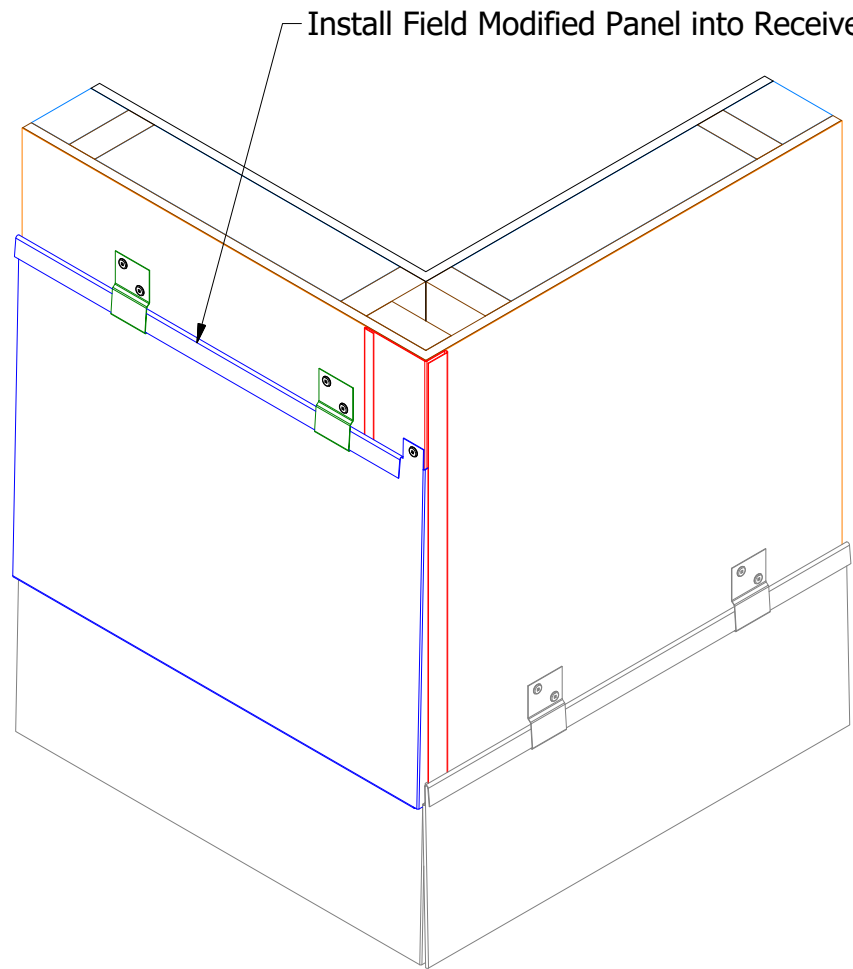
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TITLE Versa-Lok Mitered Outside Corner Detail			
DWG. NO.		DR	DATE
01		KRK	7/11/2016
REV. NO.		APP	DATE
1/23/2023			
DESCRIPTION OF REVISION		SH. SIZE	SCALE
		B	X:X

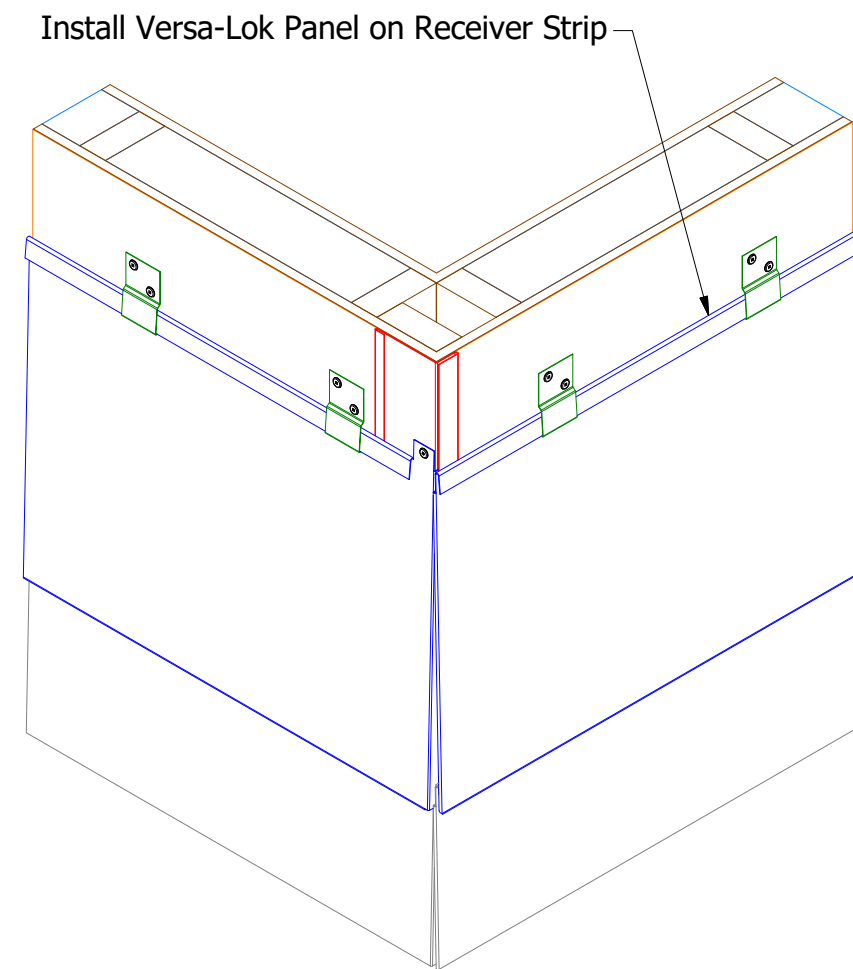
01	1/23/2023	Updated SKU and Trim Name.	KRK	
REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP



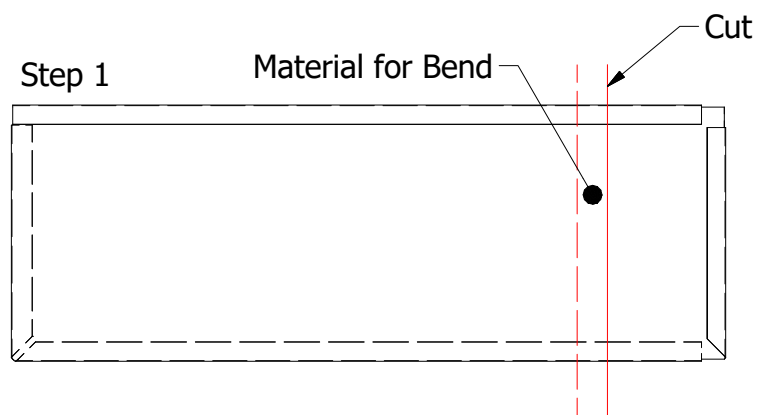
Install Receiver Strip



Install Field Modified Panel into Receiver Trim



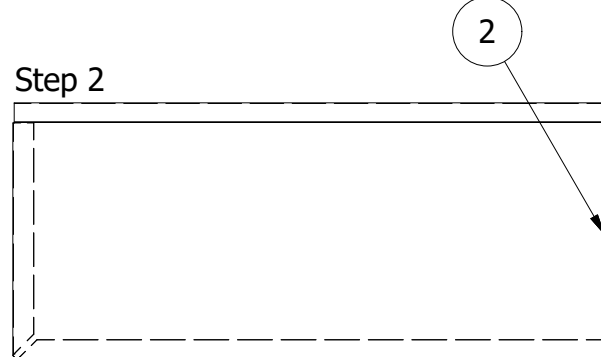
Install Versa-Lok Panel on Receiver Strip



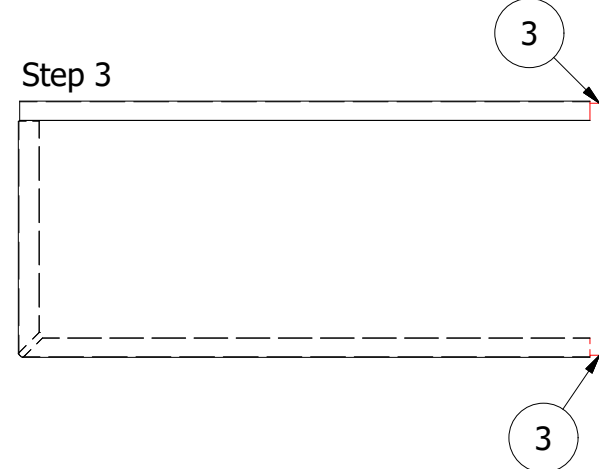
Step 1

Material for Bend

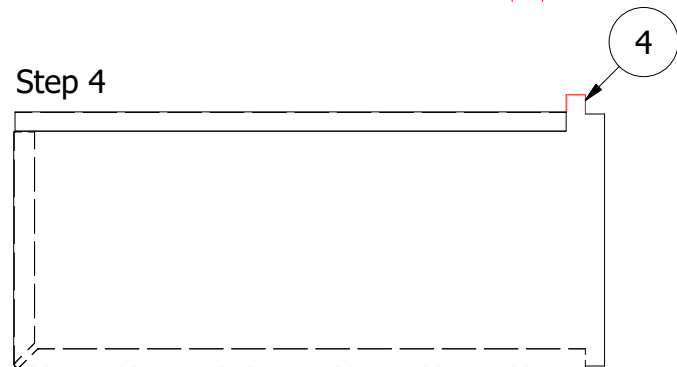
Cut



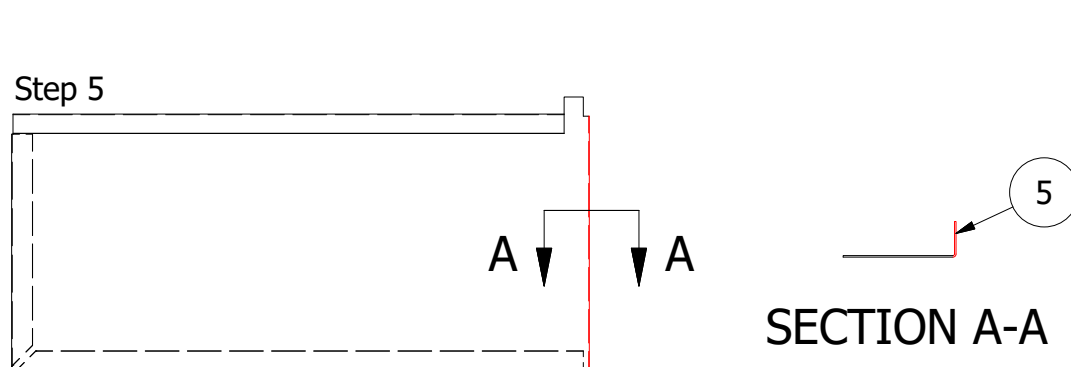
Step 2



Step 3



Step 4



Step 5

A A

SECTION A-A

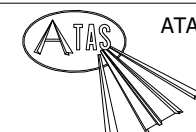
Step 1: Mark on a full Versa-Lok Panel where to Field Cut, leaving extra Material for the Bend in Step 5.

Step 2: Field Cut Versa-Lok Panel.

Step 3: Notch Back Top and Bottom Hems.

Step 4: Cut and Fold up Top Hem as Shown.

Step 5: Field Bend End of Panel.



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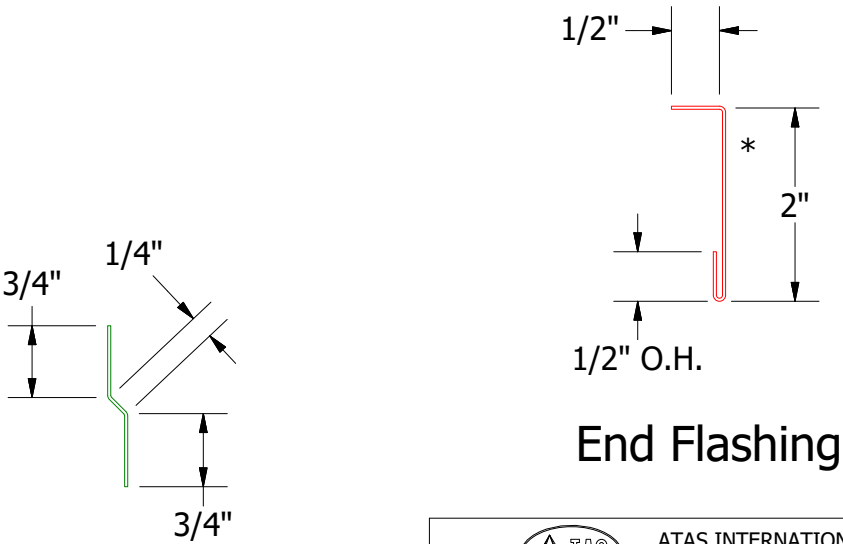
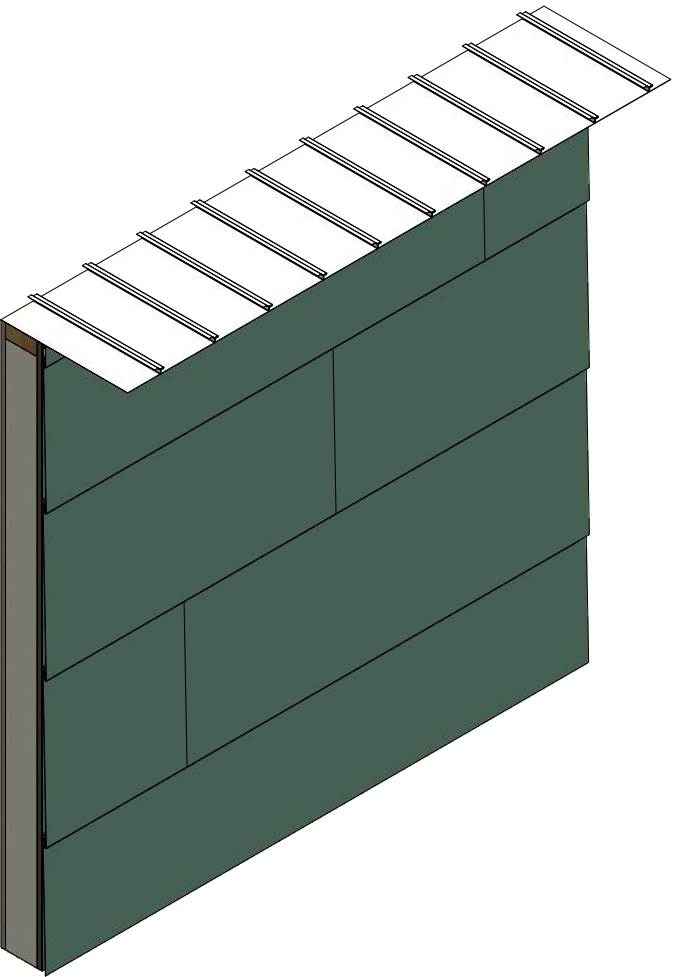
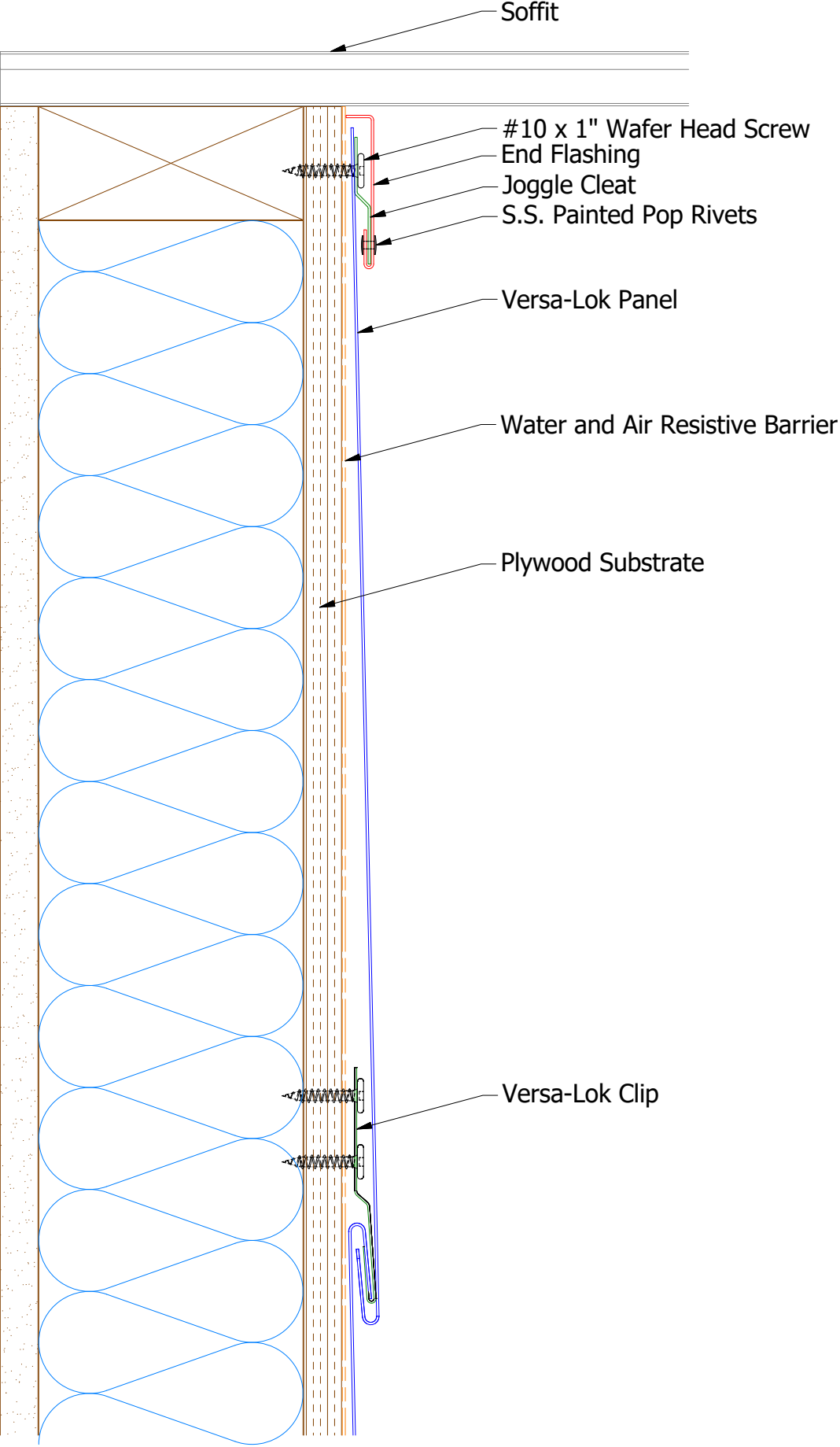
TITLE
Versa-Lok Outside Corner ALT Installation Detail

DWG. NO. DR KRK DATE 12/15/2022

APP DATE

MATERIAL SH. SIZE B SCALE X:X

REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP



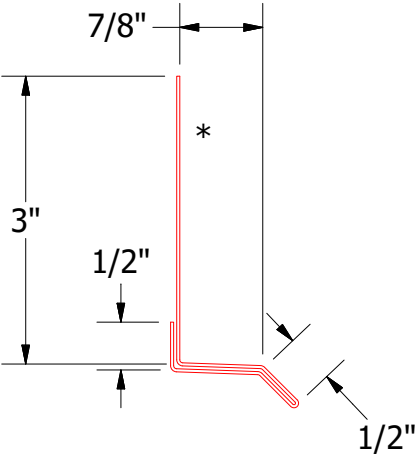
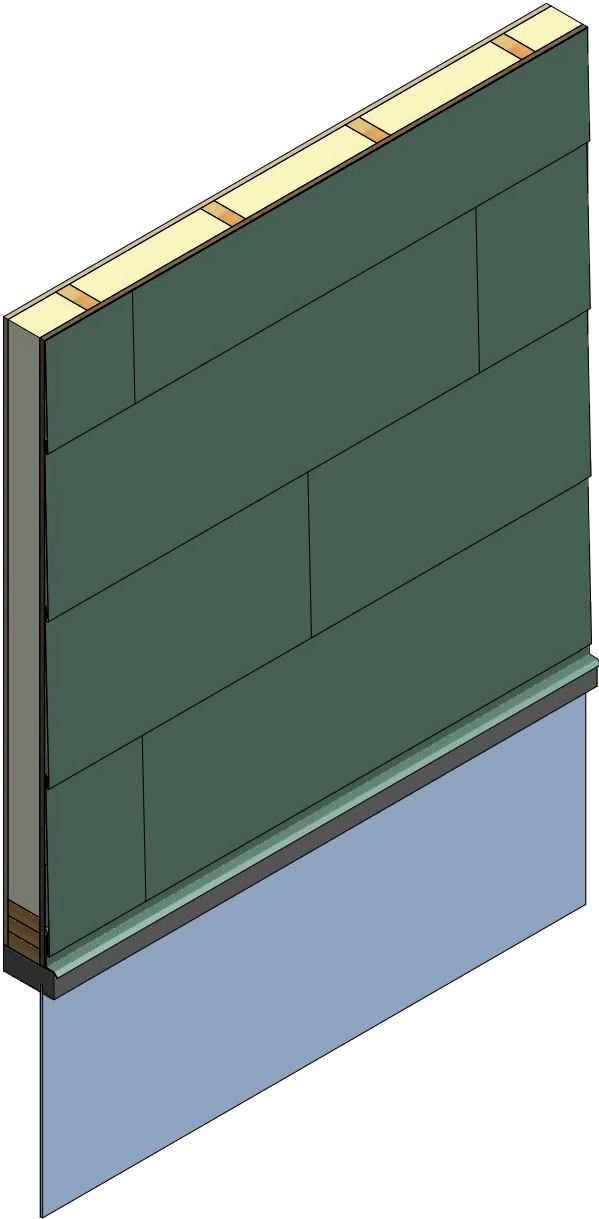
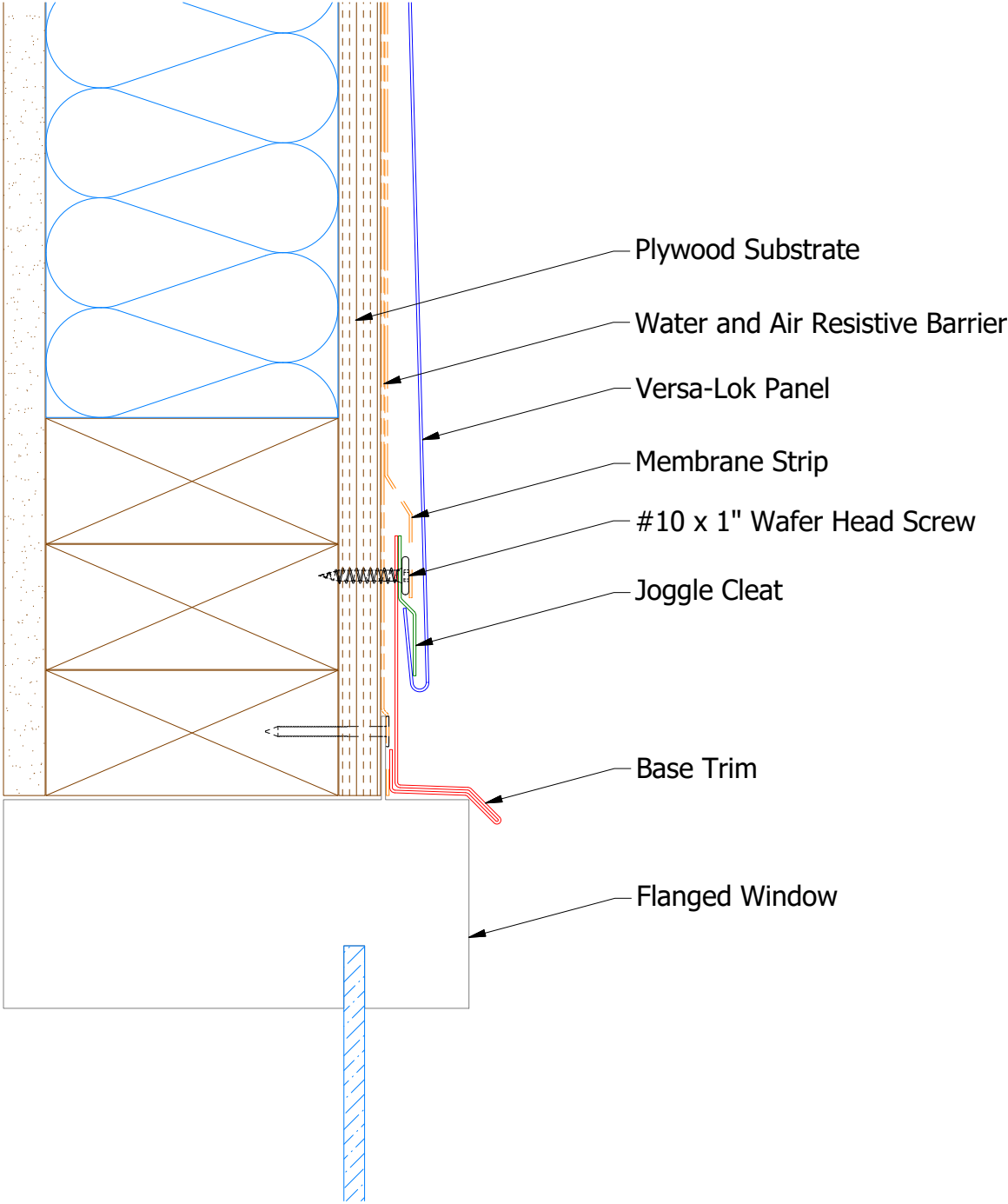
VLA975 - Joggle Cleat



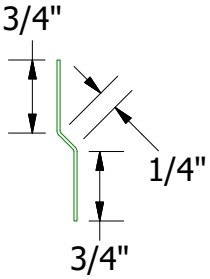
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TITLE			Versa-Lok Top of Wall Detail		
DWG. NO.	DR	KRK	DATE	2/10/2016	
1	APP	DAS	DATE	8/8/16	
REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP	SCALE
02	11/4/2021	Updated Joggle Cleat Color	KRK		X:X
1	11/17/2020	Updated End Flashing Dimension from 13/16" to 2"	DMR		X:X

Note: * denotes color side.



VLA661 - Base Trim

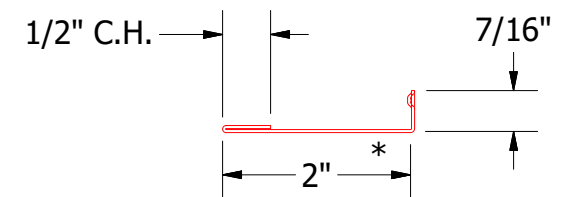
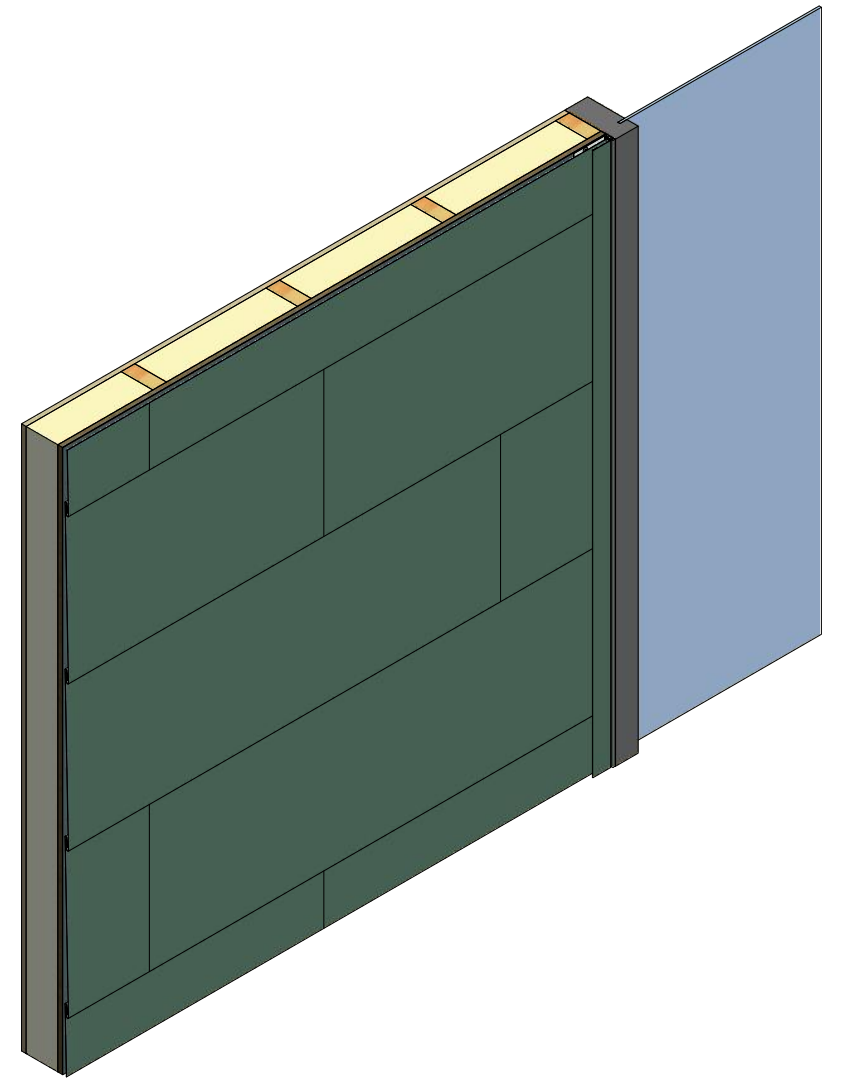
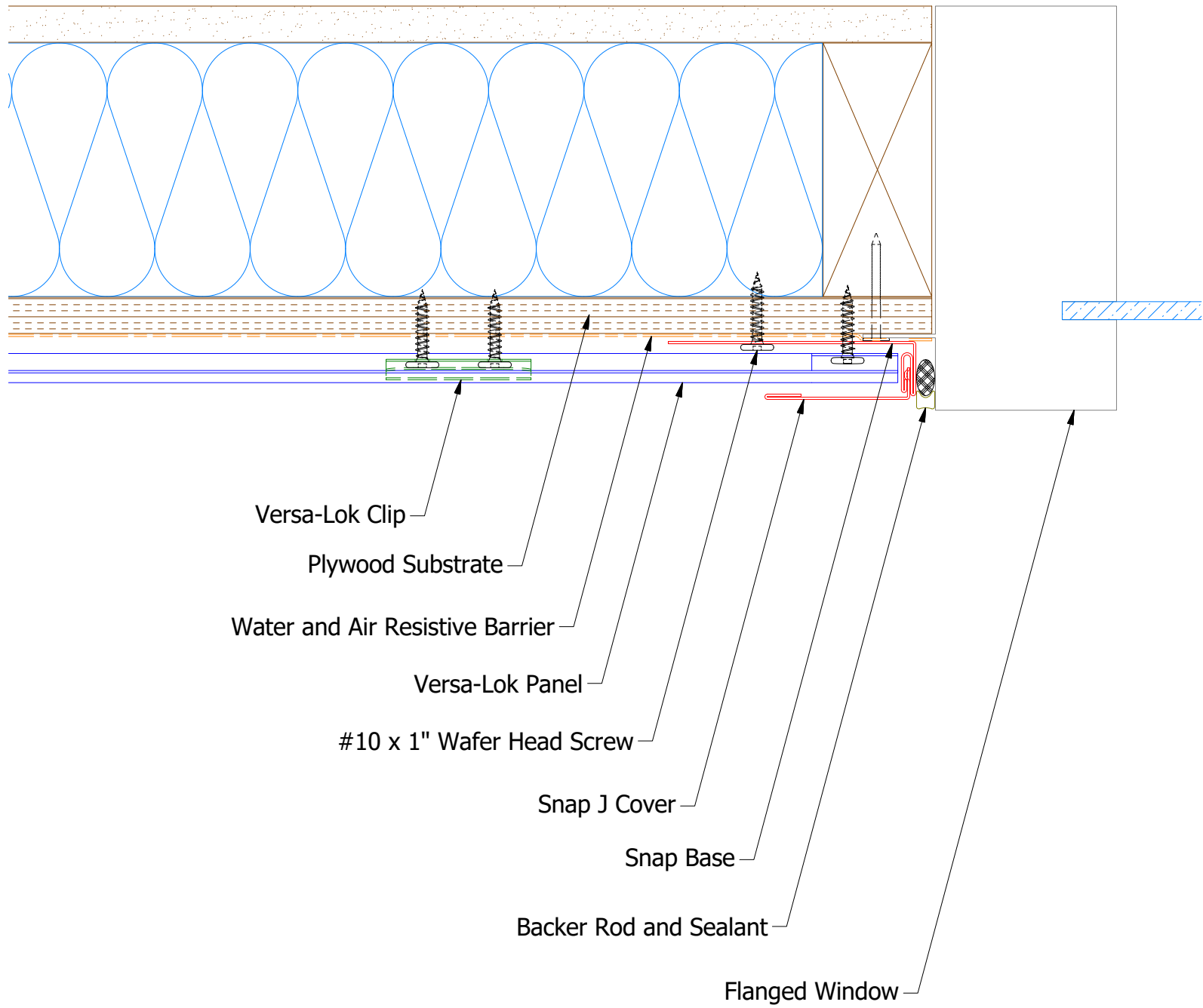


VLA975 - Joggle Cleat

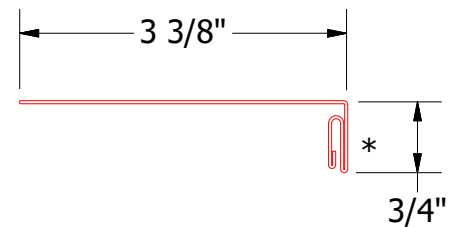
		ATAS INTERNATIONAL, INC Allentown PA 610-395-8445 Mesa AZ 480-558-7210	
TITLE		Versa-Lok Flanged Window Head Detail	
DWG. NO.		DR MBP	DATE 8/1/2018
APP		DATE	
MATERIAL		SH. SIZE B	SCALE X:X

Note: * denotes color side.

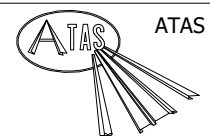
01	11/18/2021	Updated Joggle Cleat Location	KRK	
REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP



UNS200 - Snap J Cover



VLA039 - Snap Base

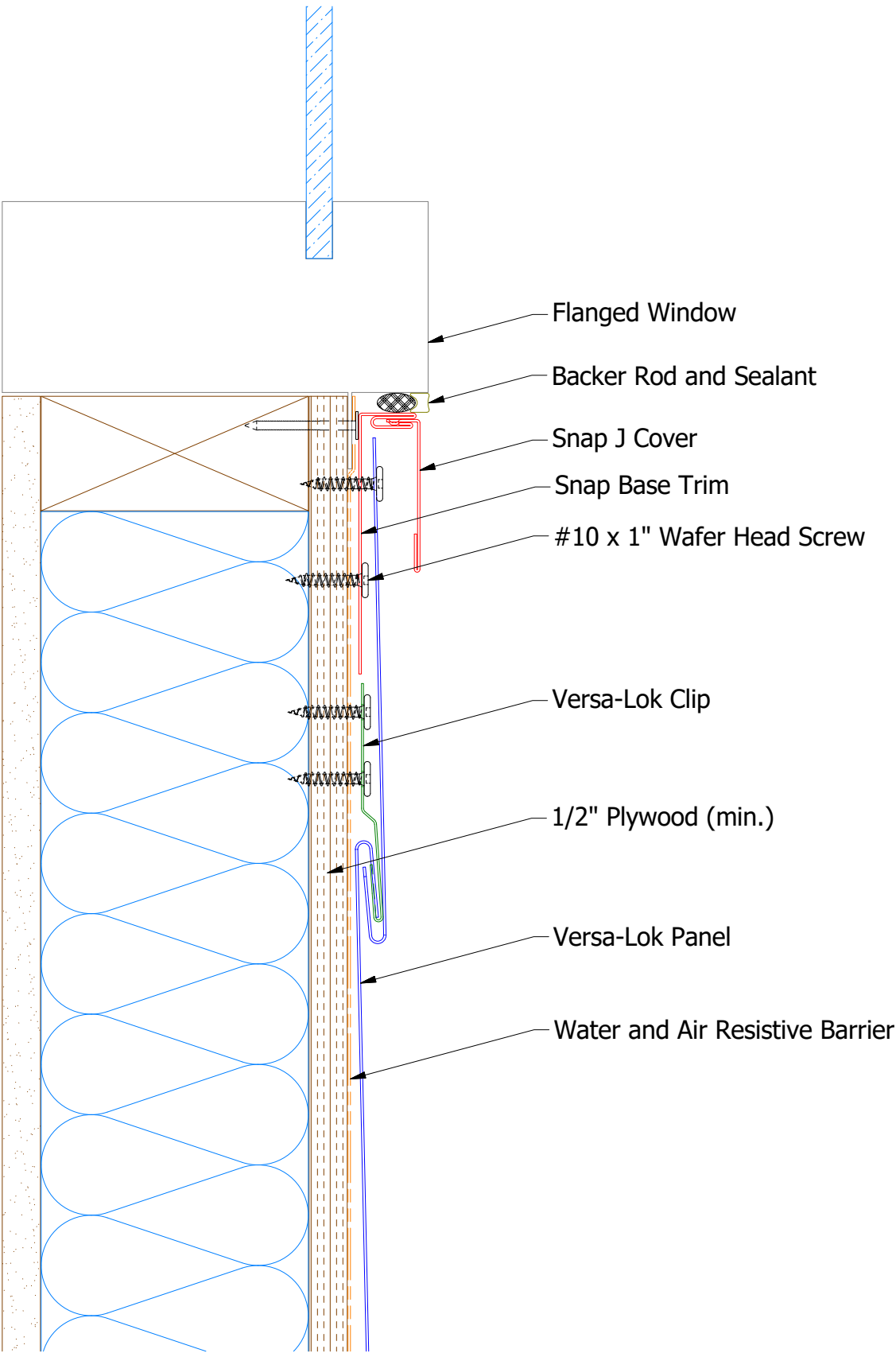


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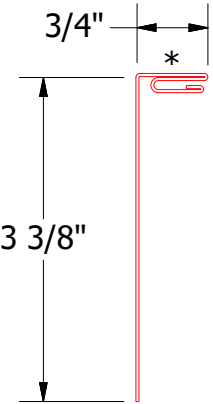
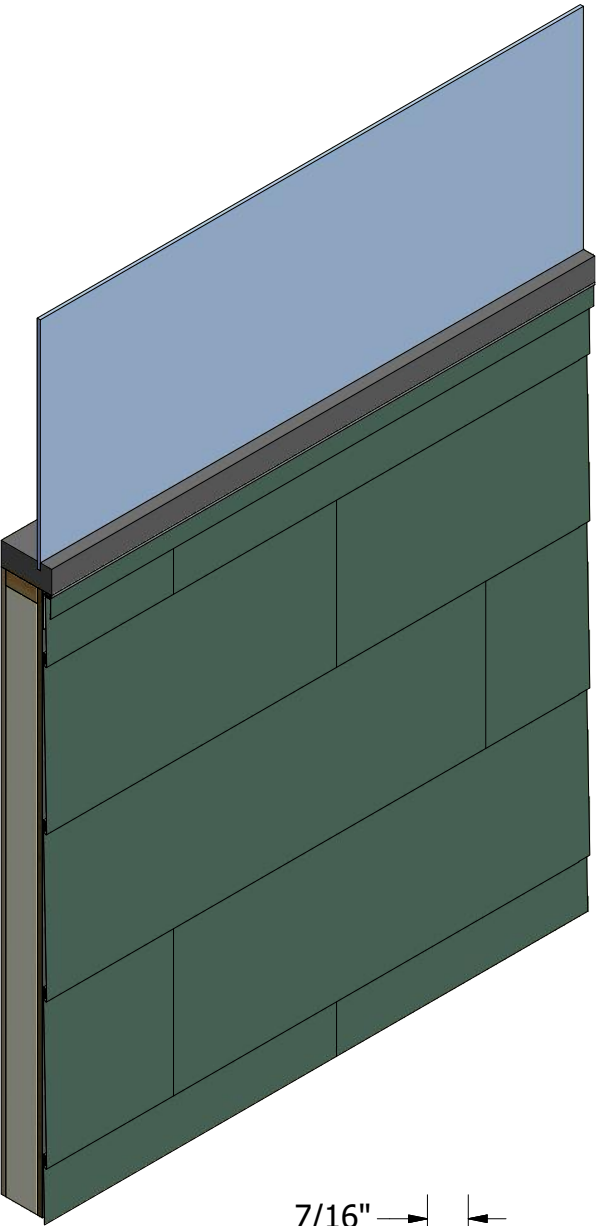
Versa-Lok Jamb Window Flange Detail

02	11/4/2021	Updated Hem on Snap J Cover	KRK	DWG. NO.	DR	MBP	DATE	8/1/2018
1	11/17/2020	Updated Snap J Cover SKU and Dimension from 13/16" to 2"	DMR	MATERIAL	APP		DATE	
REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP	SH. SIZE	B	SCALE	X:X

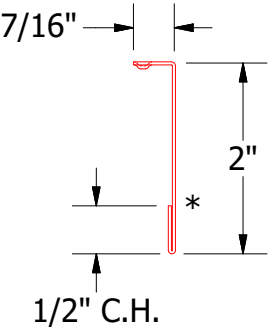
Note: * denotes color side.



Note: * denotes color side.

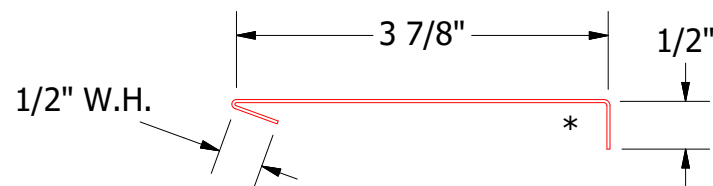
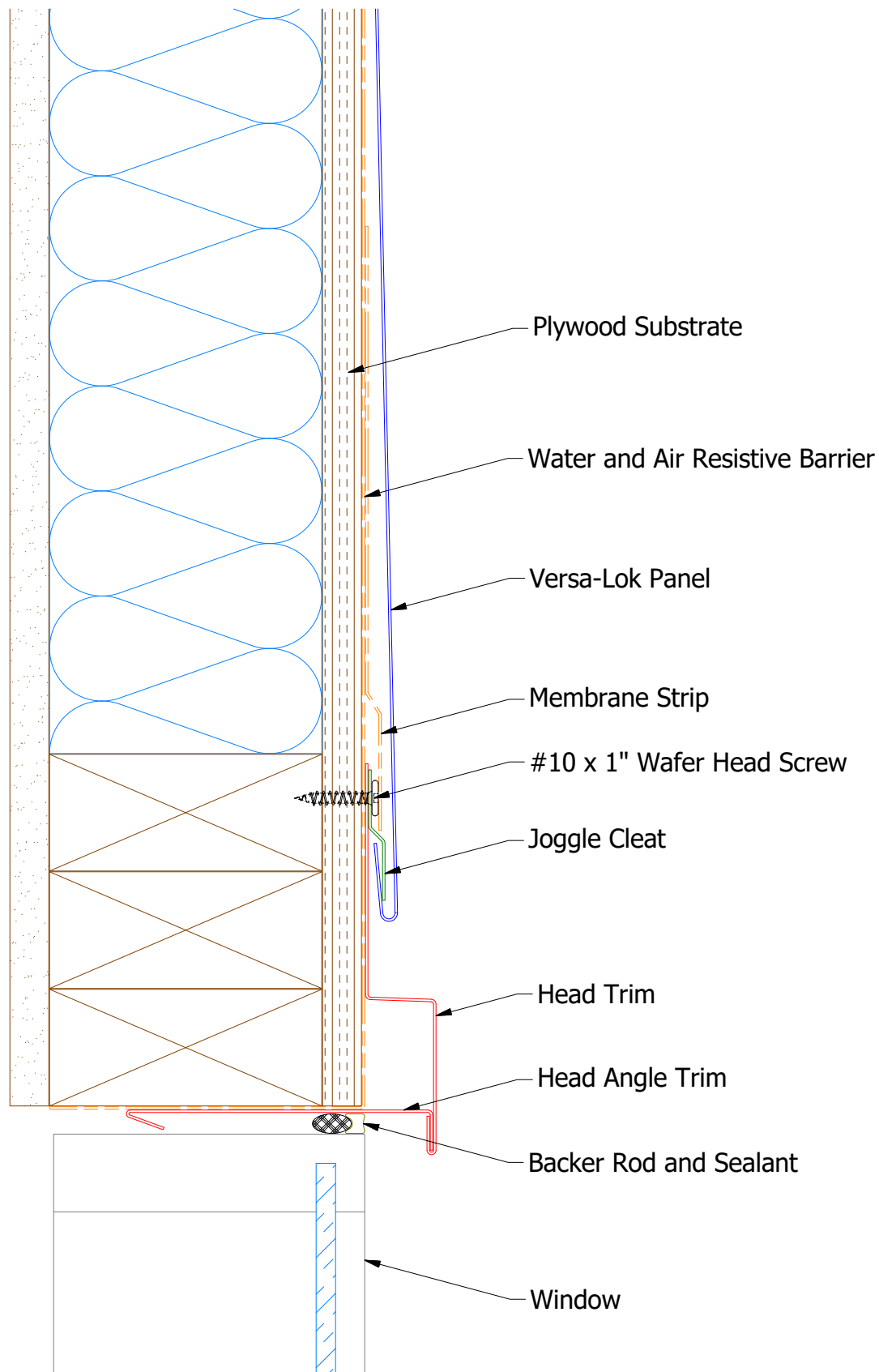


VLA039 - Snap Base Trim

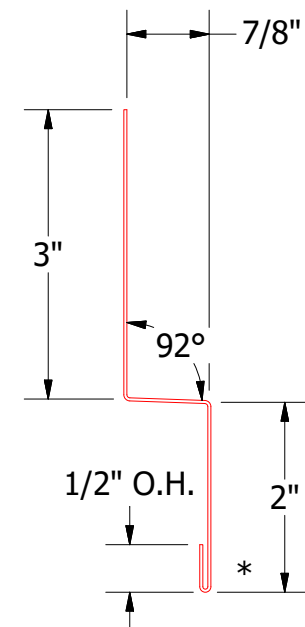


UNS200 - Snap J Cover

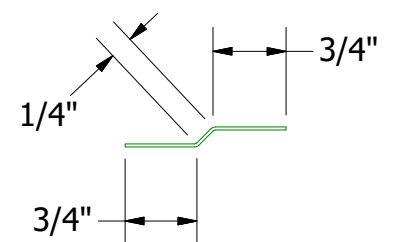
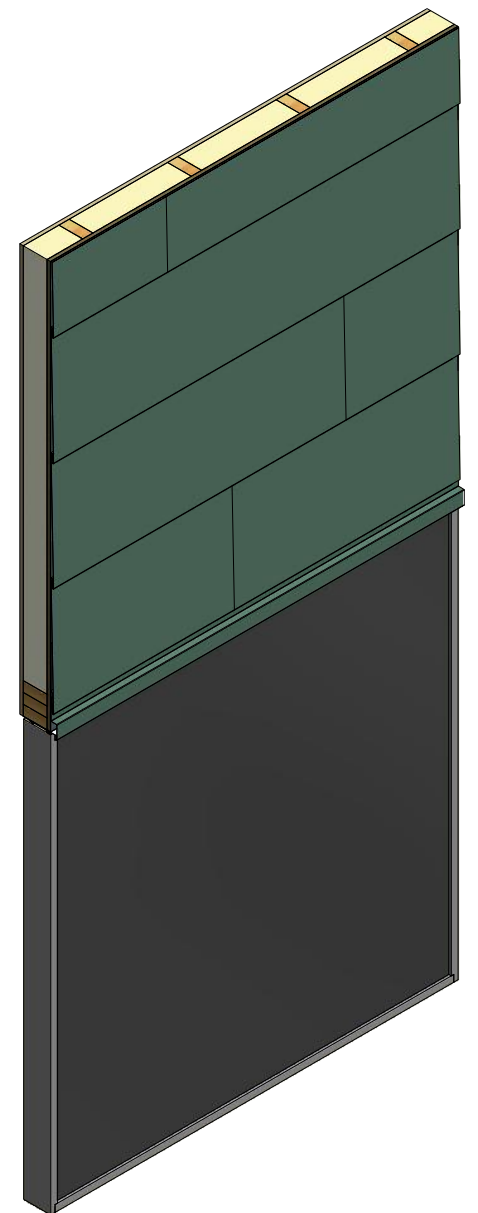
		ATAS INTERNATIONAL, INC Allentown PA 610-395-8445 Mesa AZ 480-558-7210		TITLE	
				Versa-Lok Window Sill Flange Detail	
02	11/5/2021	Updated Hem on Snap J Cover	KRK	DWG. NO.	DR MBP DATE 8/1/2018
1	11/17/2020	Updated Snap J Cover SKU and Dimension from 13/16" to 2"	DMR	APP	DATE
REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP	SH. SIZE B SCALE X:X



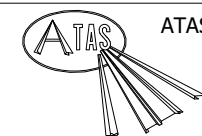
VLA690 - Head Angle Trim



VLA550 - Head Trim



VLA975 - Joggle Cleat

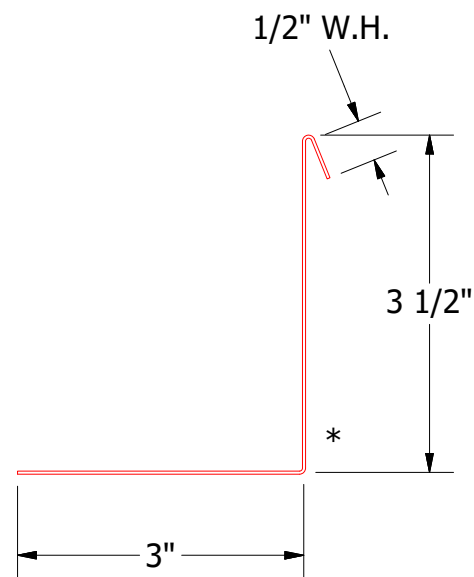
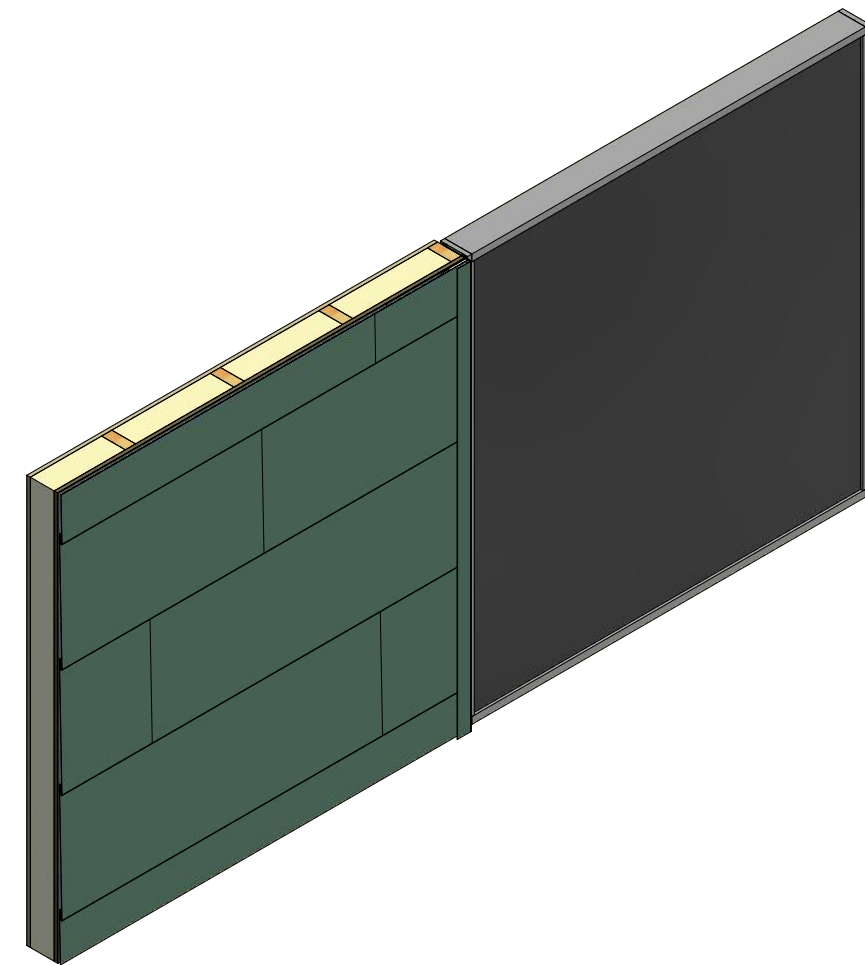
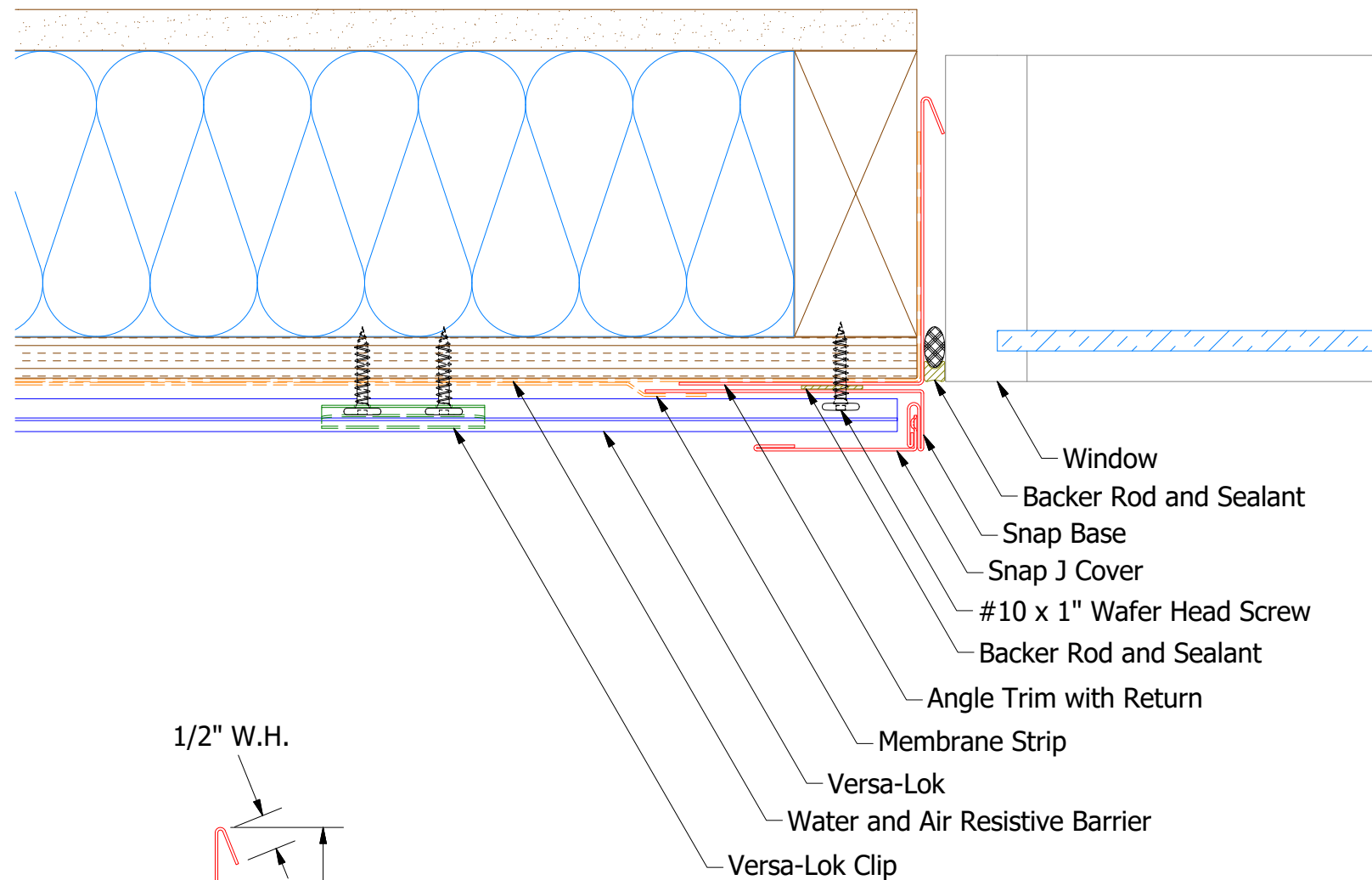


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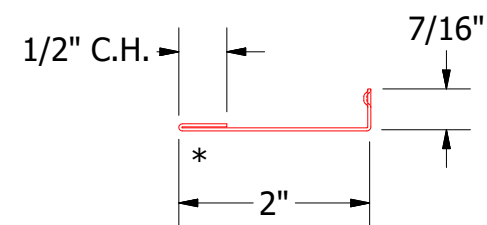
Versa-Lok Head Detail					
DWG. NO.			DR		DATE
02			KRK		2/9/2016
01			APP		DATE
10/13/2021			DAS		8/8/16
MATERIAL			SH. SIZE		SCALE
			B		X:X

Note: * denotes color side.

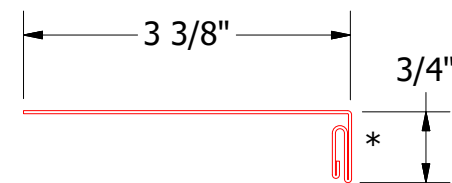
REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP
02	11/9/2021	Removed Pop Rivets, Updated Trim Dimensions	KRK	
01	10/13/2021	Removed Screw into Head Angle Trim	KRK	



VLA683 - Angle Trim with Return



UNS200 - Snap J Cover

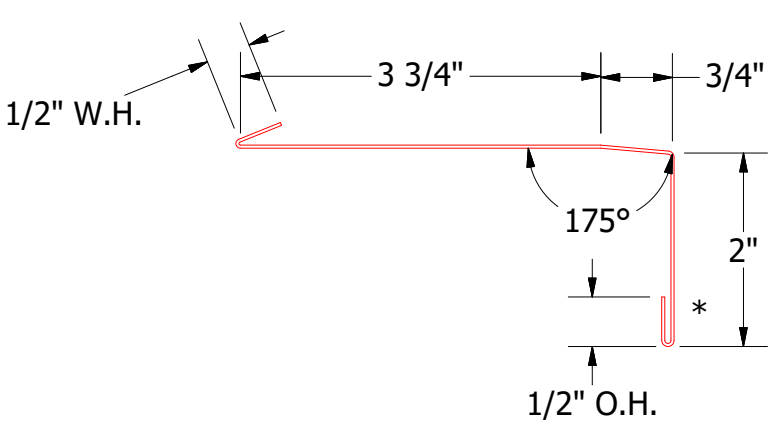
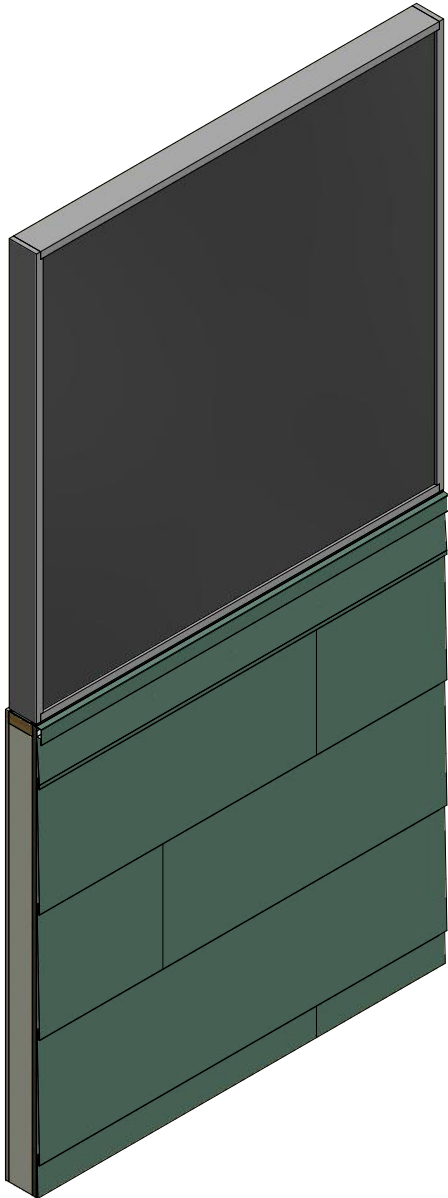
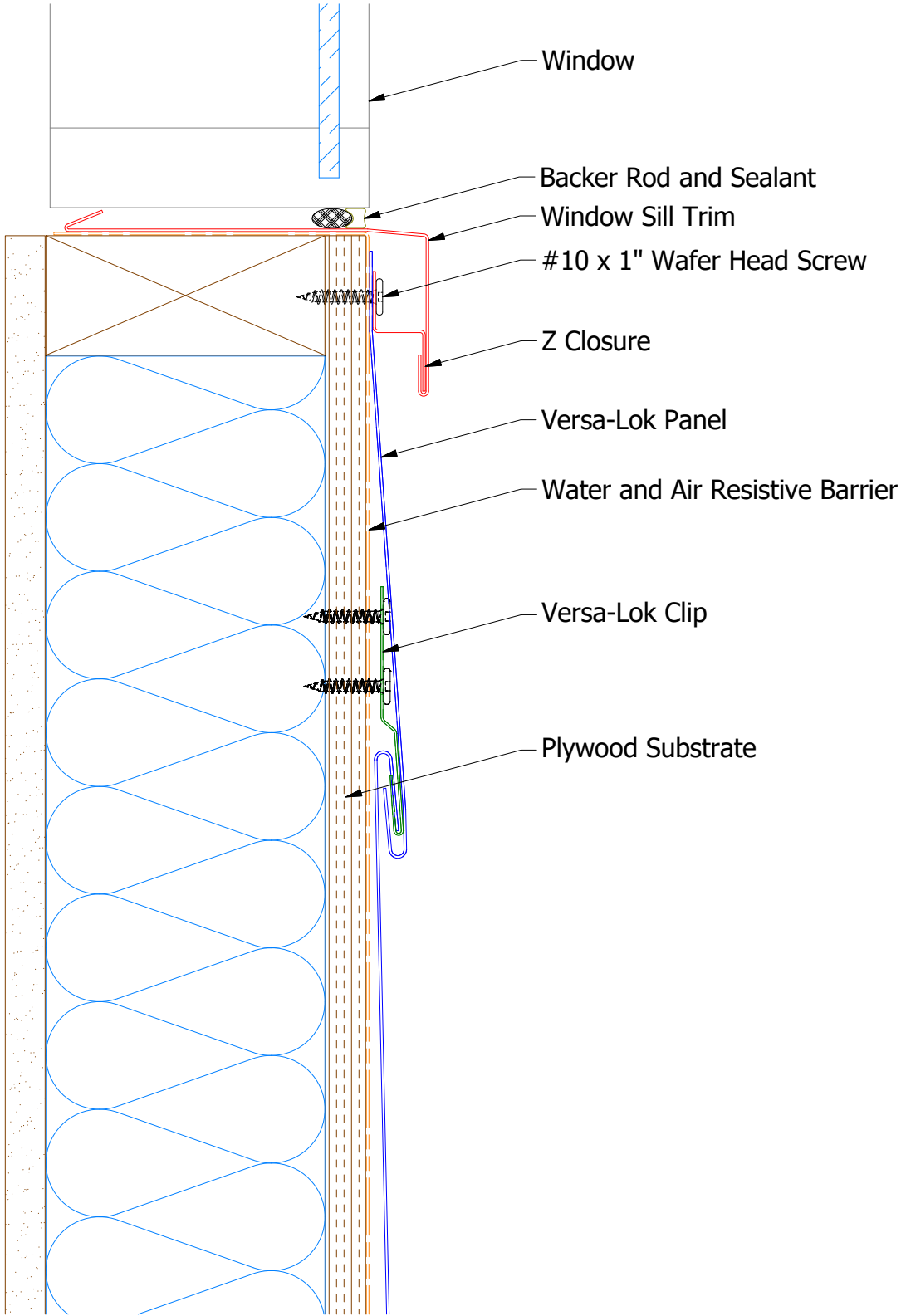


VLA039 - Snap J Base

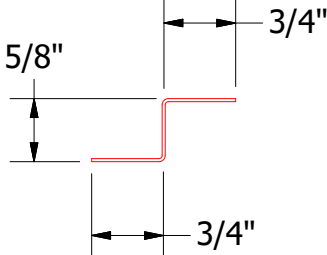
Note: * denotes color side.

TITLE				Versa-Lok Jamb Detail			
REV. NO.		DATE		DESCRIPTION OF REVISION		BY APP	
1		11/17/2020		Updated Snap J Cover SKU and Dimension from 13/16" to 2"		DMR	
DWG. NO.		DR		KRK		DATE	
MATERIAL		APP		DAS		DATE	
SH. SIZE		B		SCALE		X:X	

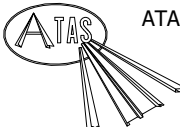

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VLA670 - Window Sill Trim



VLA681 - Support Z



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TITLE			Versa-Lok Window Sill Detail		
REV. NO.	02	11/16/2021	Updated Trim Dimensions	KRK	
	01	10/13/2021	Removed Screw going into Window Sill Trim	KRK	
	DATE		DESCRIPTION OF REVISION	BY	APP
DWG. NO.			DR	KRK	DATE 2/10/2016
MATERIAL			APP	DAS	DATE 8/8/16
SH. SIZE			B	SCALE	X:X

Note: * denotes color side.