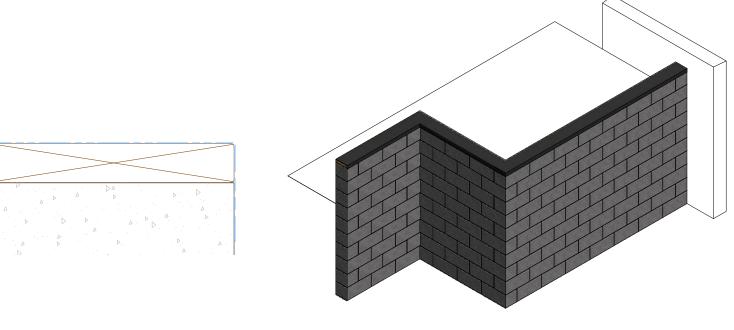


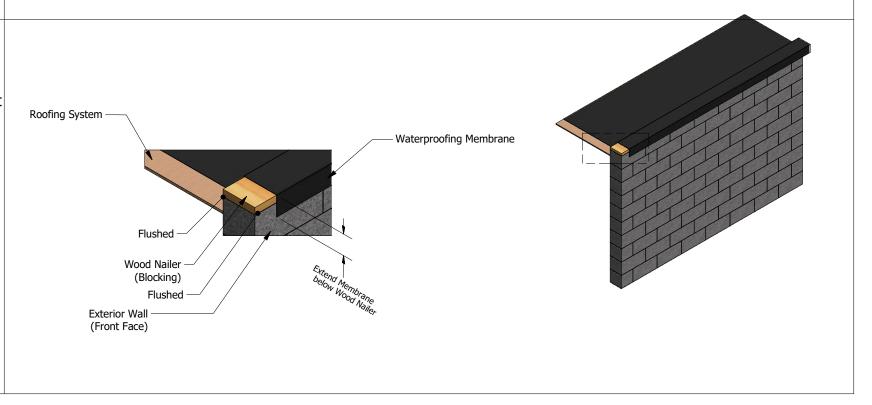
**Step 1.1** Check to make sure wood nailer (blocking) and waterproofing membrane are installed correctly.

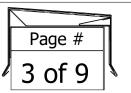


RAPID-LOK SL COPING INSTALLATION GUIDE



Note: Wood Nailer should be installed flush with the face of the Wall below at front and back.
Waterproofing Membrane should extend below the wood nailer (blocking) at the Face.

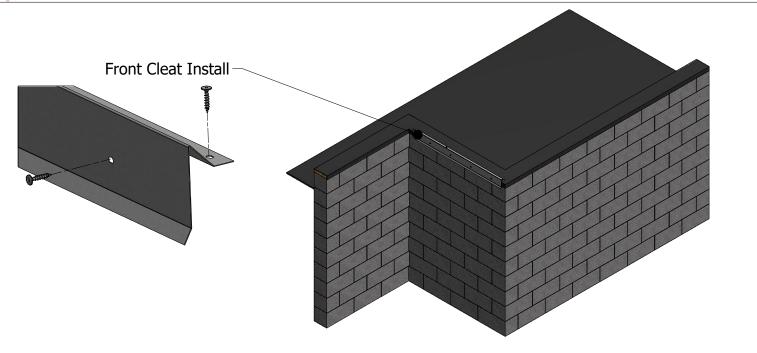




Step 2.1 Install Mitered Corners by securing a section of Front Cleat (on only one side of corner) by installing with provided screws through the pre-punched slots.

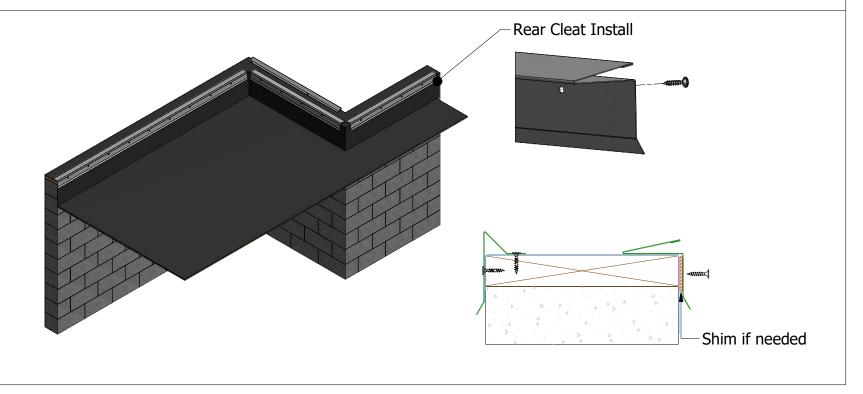
#### ATAS International, Inc. Step 2: Installing Mitered Corners RAPID-LOK SL COPING

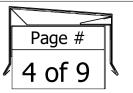
INSTALLATION GUIDE



Step 2.2 Secure sections of Rear Spring Cleat to back of wall on both sides of corner by installing provided screws through pre-punched slots.

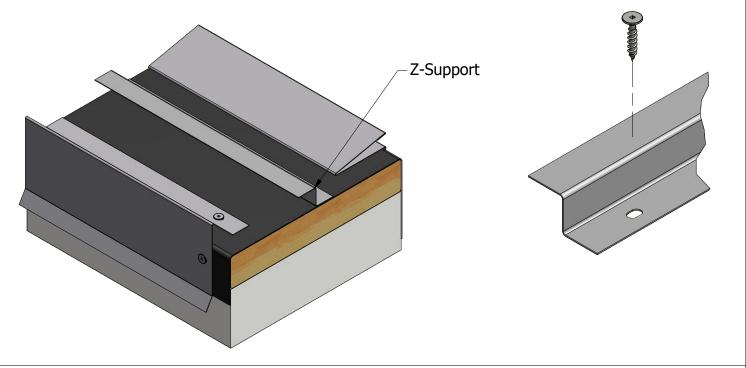
**Note:** Rear Spring Cleat should be installed parallel to front wall at a distance as required for coping width. Shim between Rear **Spring Cleat and Wood Nailer if** required.



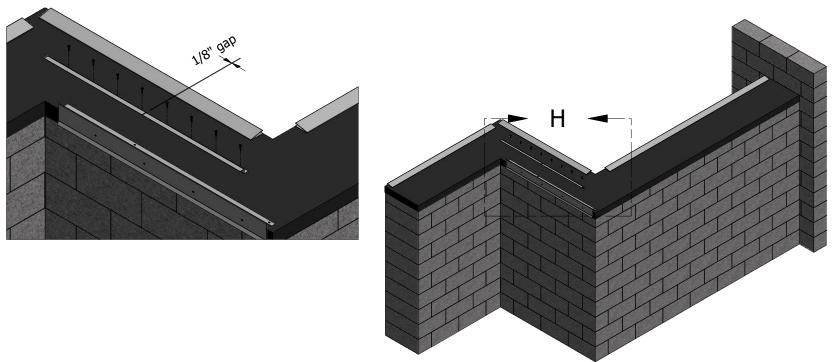


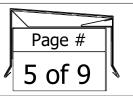
Step 2.3 For wall widths 18" or greater, secure a continuous Z-Support down the center of the wall by intalling provided screws through pre-punched slots.

# ATAS International, Inc. Step 2: Installing Mitered Corners RAPID-LOK SL COPING INSTALLATION GUIDE



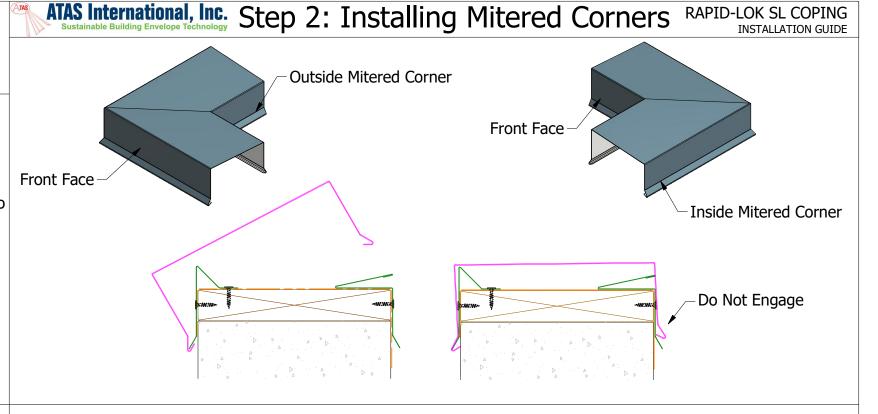
**Note:** Leave 1/8" gap between each Z-Support section for expansion.



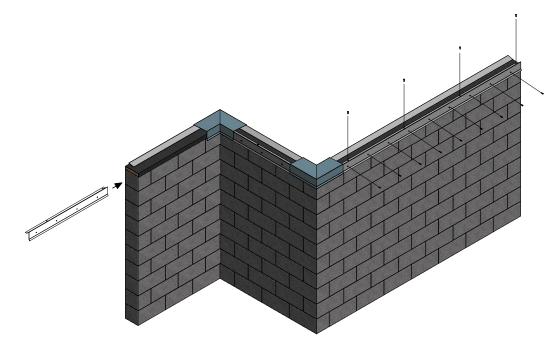


**Step 2.4** Hook the Miter Cover over the Front Cleat and rotate it back over the wall.

**Note:** Ensure **NOT** to Engage Mitered Corners with Rear Cleats at this time.

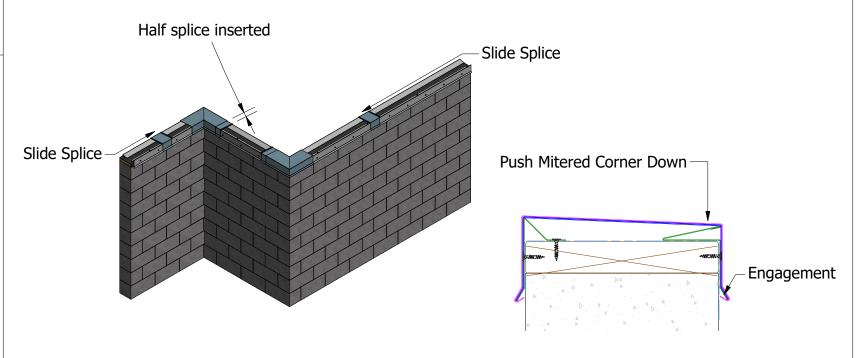


**Step 2.5** Slide a section of Front Cleat into the other leg of the Miter Cover and secure Front Cleat by installing provided screws through pre-punched slots.



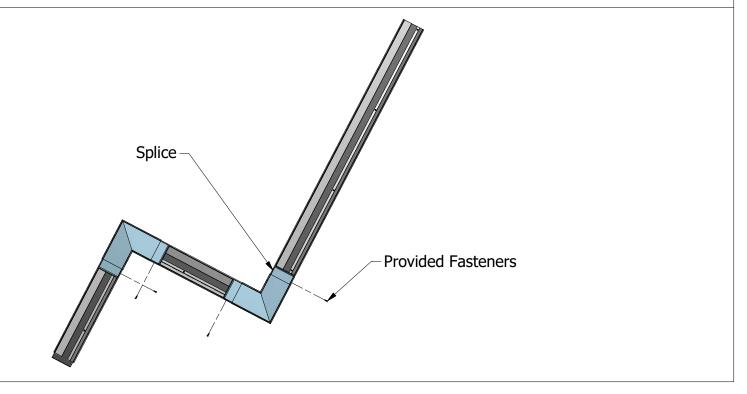
Step 2.6 Slide a
Splice halfway into
each miter Cover leg,
then snap the miter
Cover onto the Rear
Spring Cleat by
pushing down on top
making sure both
legs engage the
Rear Spring Cleats.

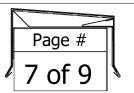
# ATAS International, Inc. Step 2: Installing Mitered Corners RAPID-LOK SL COPING INSTALLATION GUIDE



**Step 2.7** Secure the Splice through the face with provided screws.

**Step 2.8** Once Mitered Corners are installed, secure any remaining Front Cleats and Rear Spring Cleats by following Steps 2.1 through Steps 2.3.

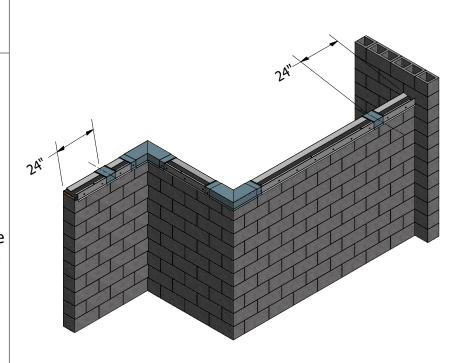


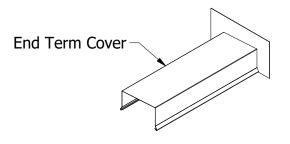


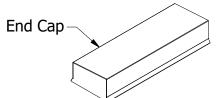
**Step 3.1** Installing End Caps and End Term Covers by marking 24" from the end of the wall.

Step 3.2 Slide a Splice from the end of the wall making sure the center of the splice is roughly aligned with the 24" marker.





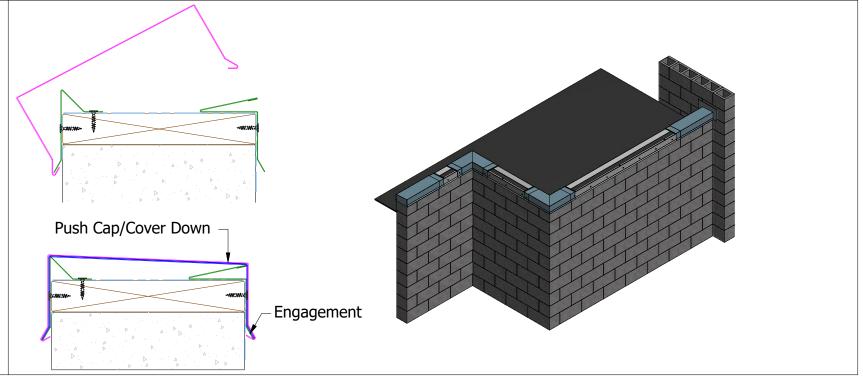




INSTALLATION GUIDE

**Step 3.3** Secure the Splice through the front face with provided fasteners.

**Step 3.4** Hook the End Cap or End Term Cover over the Front Cleat and rotate back over the wall. Snap the Cap/Cover onto the rear Spring Cleat by pushing down on top making sure rear hem engages the Rear Spring Cleat.

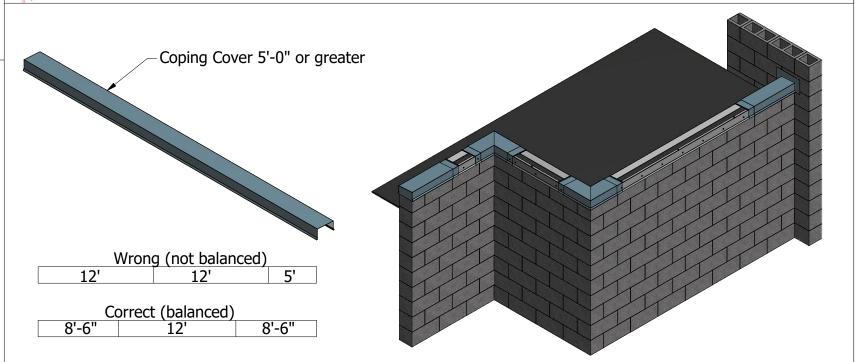


**Step 4.1** Plan Coping Cover layout to avoid cutting any section shorter than 5'-0" if possible, and to balance joints with cut sections at the center or both ends of a run.

**Step 4.2** Posistion a Splice on cleats at each coping Cover joint and secure the splice through the face with provided screws.

**Step 4.3** Hook the coping Cover over the Front Cleat and rotate it back over the wall then snap the cover onto the Rear Spring Cleat by pushing down on top making sure rear hem engage the Rear Spring Cleat.

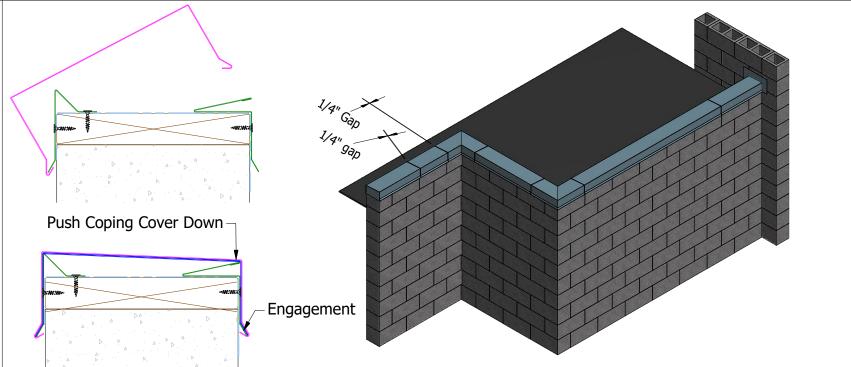
**Note:** Leave a 1/4" gap between sections.



RAPID-LOK SL COPING

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ATAS International, Inc. Step 4: Installing Coping Covers

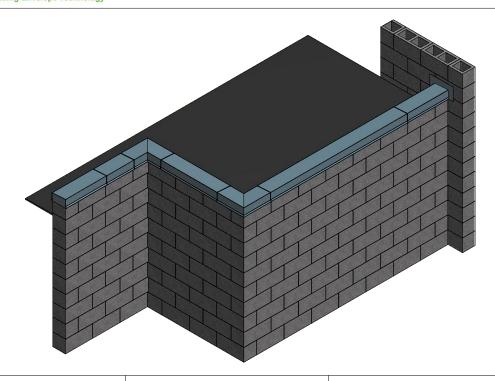


For more information, please visit:

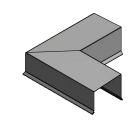
www.atas.com

### ATAS International, Inc. Sustainable Building Envelope Technology Additional Information

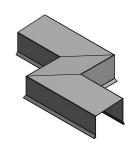
RAPID-LOK SL COPING INSTALLATION GUIDE



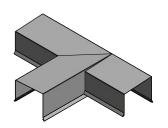
#### **Coping Accessories:**



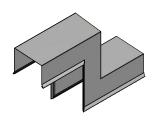
Inside & Outside Miters Corners



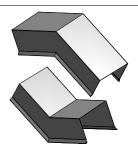
Left & Right Z Miters



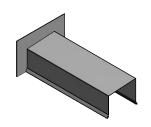
Left & Right Inside/Outside Tee Miters



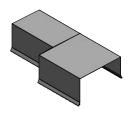
Left & Right Step Miters



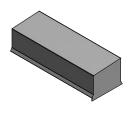
Peak & Valley Miters



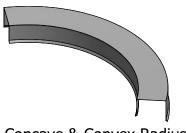
Left & Right End Terms



Left & Right Transitions



Left & Right End Closures



Concave & Convex Radius Coping

