

Step 1.1 Install Roof Panels on Substrate
Step 1.2 Secure Panels at Headwall and Hip with Appropriate Fasteners.

Step 2.1 Install Z Closure with Butyl Tape to Panel at Sidewall with Pop Rivets.

Step 3.1 Install Sidewall Trim to Z Closure with Painted Pop Rivets.
Step 3.2 Secure Sidewall Trim to Wall Substrate using Appropriate Anchor Fasteners.

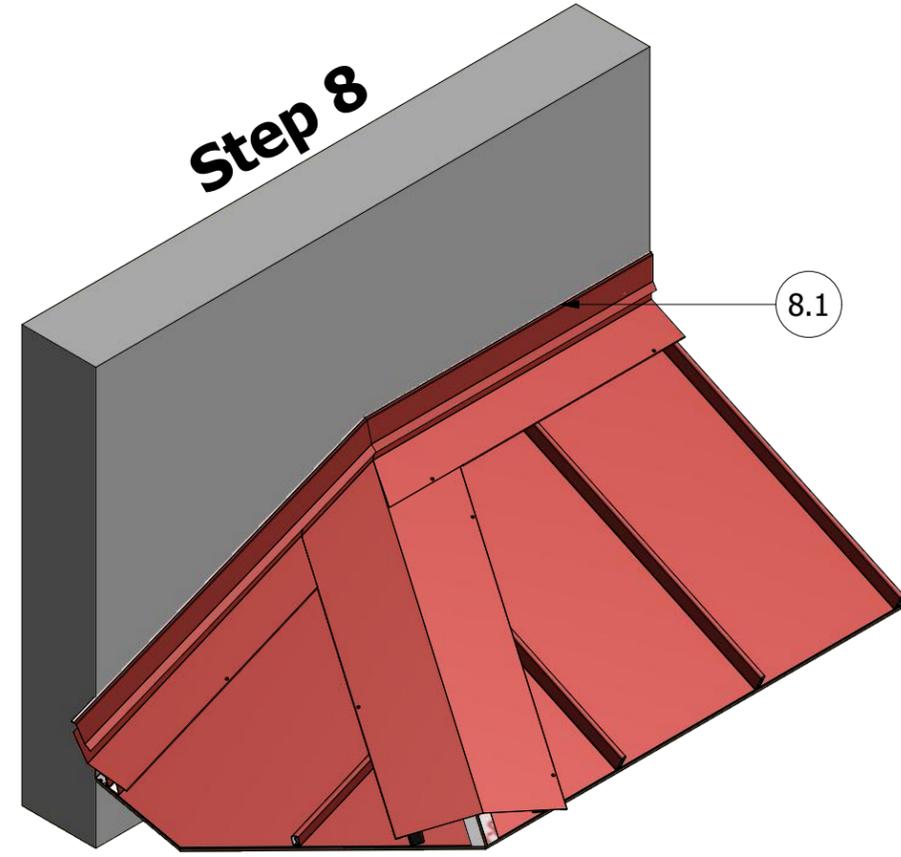
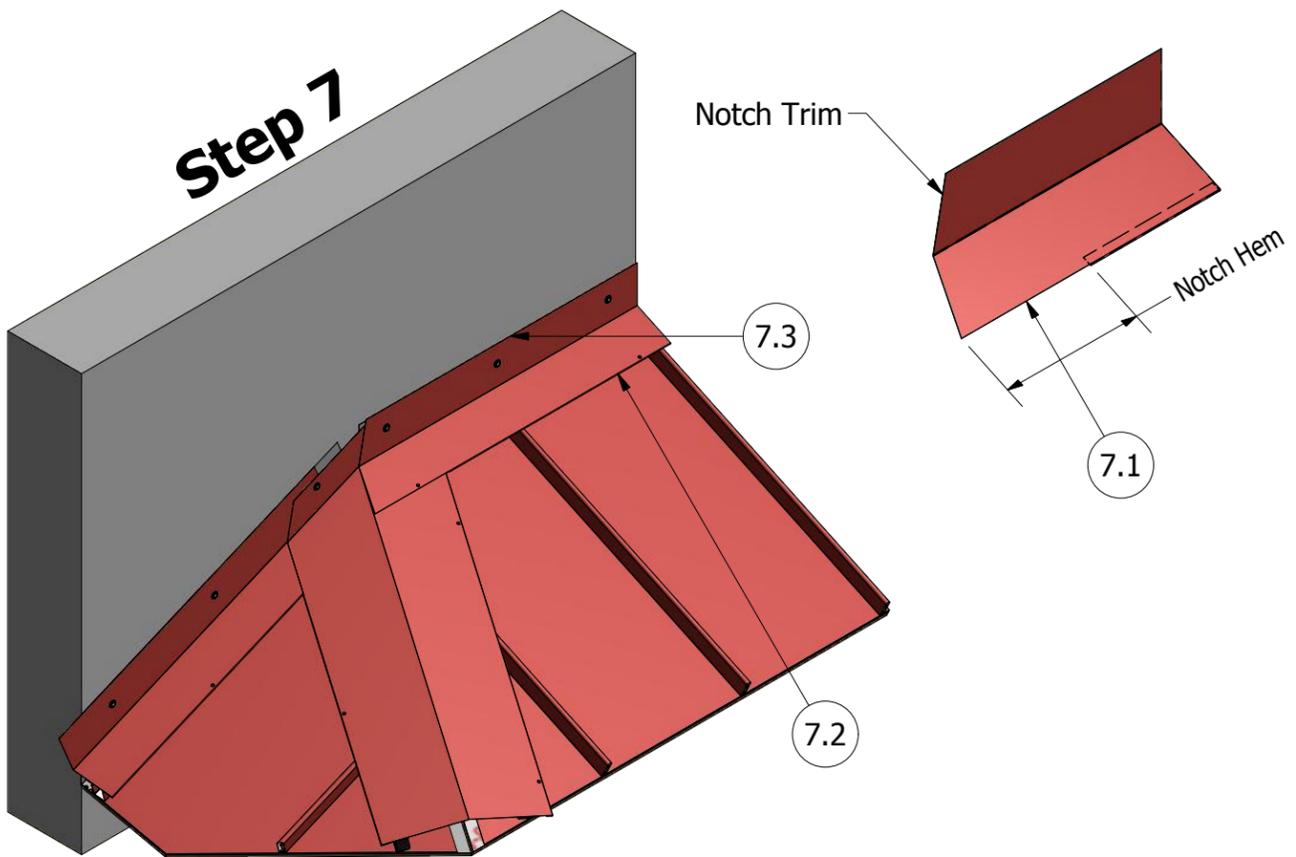
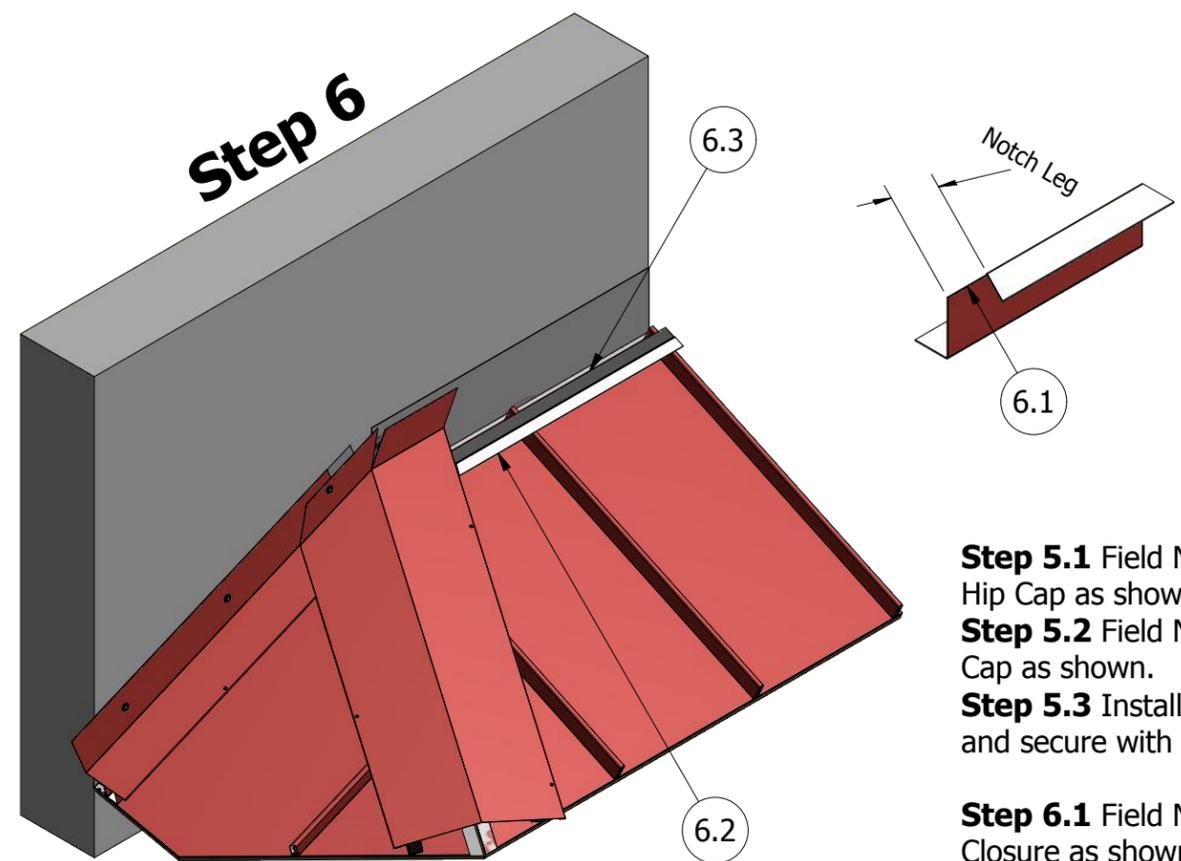
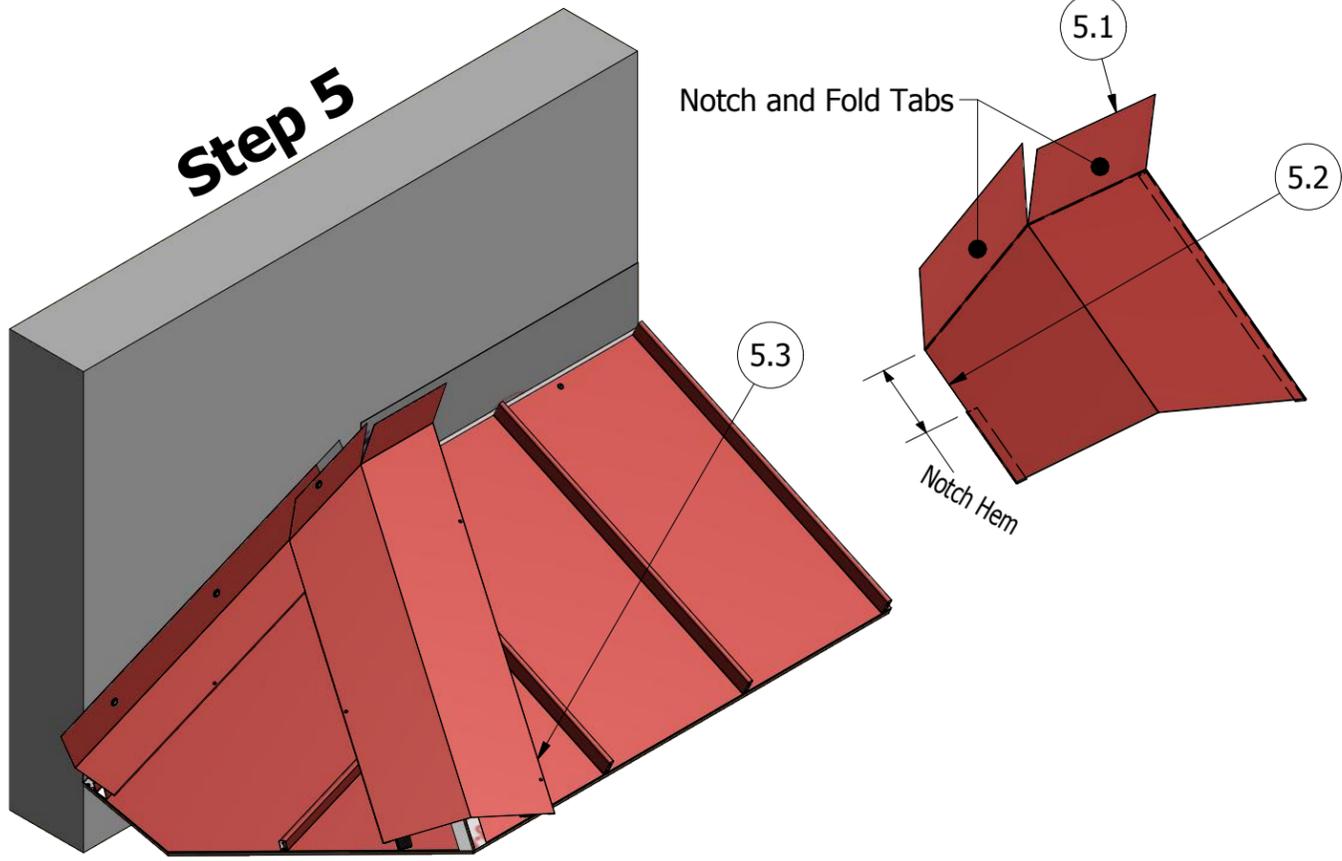
Step 4.1 Field Notch Hip Z Closure as shown before installing.
Step 4.2 Install Hip Z Closures with Butyl Tape to Roof Substrate with Appropriate Fasteners.
Step 4.3 Install Notched Neoprene set in Appropriate Sealant as shown. (Neoprene not required if Factory Pre Notched Z Closures are utilized)



ATAS INTERNATIONAL, INC
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TITLE
 Standing Seam Sidewall to Hip to Headwall Detail

DWG. NO.		Pg. 1 of 2		DR	KRK	DATE	10/13/2016
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MATERIAL		SH. SIZE		SCALE		X:X	



Step 5.1 Field Notch and Fold Tabs on Hip Cap as shown.
Step 5.2 Field Notch Hem back on Hip Cap as shown.
Step 5.3 Install Hip Cap on Z Closures and secure with Painted Pop Rivets.

Step 6.1 Field Notch Headwall Z Closure as shown before installing.
Step 6.2 Install Headwall Z Closures with Butyl Tape to Roof Substrate with Appropriate Fasteners.
Step 6.3 Install Notched Neoprene set in Appropriate Sealant as shown. (Neoprene not required if Factory Pre Notched Z Closures are utilized)

Step 7.1 Field Notch Hem as shown on Headwall Trim.
Step 7.2 Install Headwall Trim to Z Closure with Painted Pop Rivets.
Step 7.3 Secure Headwall Trim to Wall Substrate using Appropriate Anchor Fasteners.

Step 8.1 Field Trim and install Counterflashing over Sidewall, Hip and Headwall Trims.

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