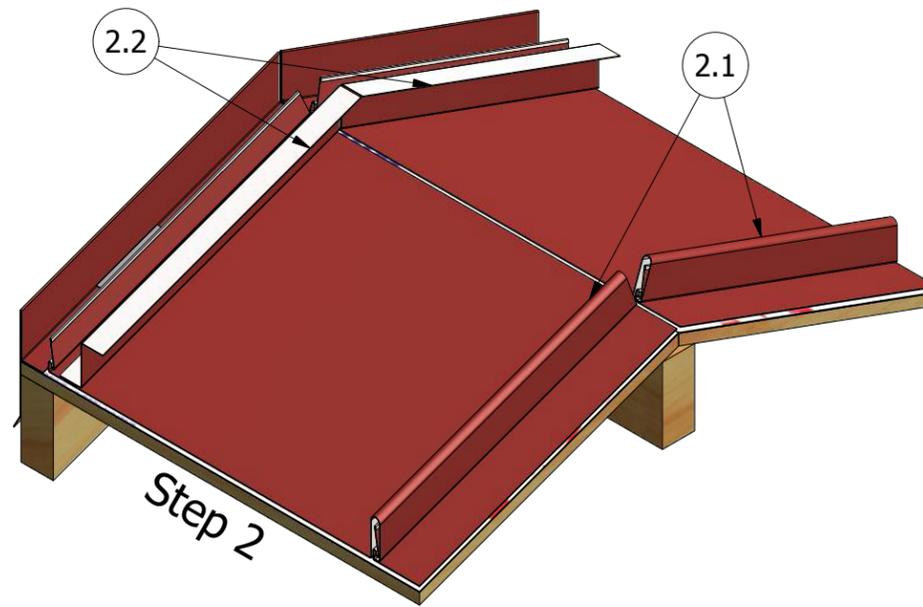
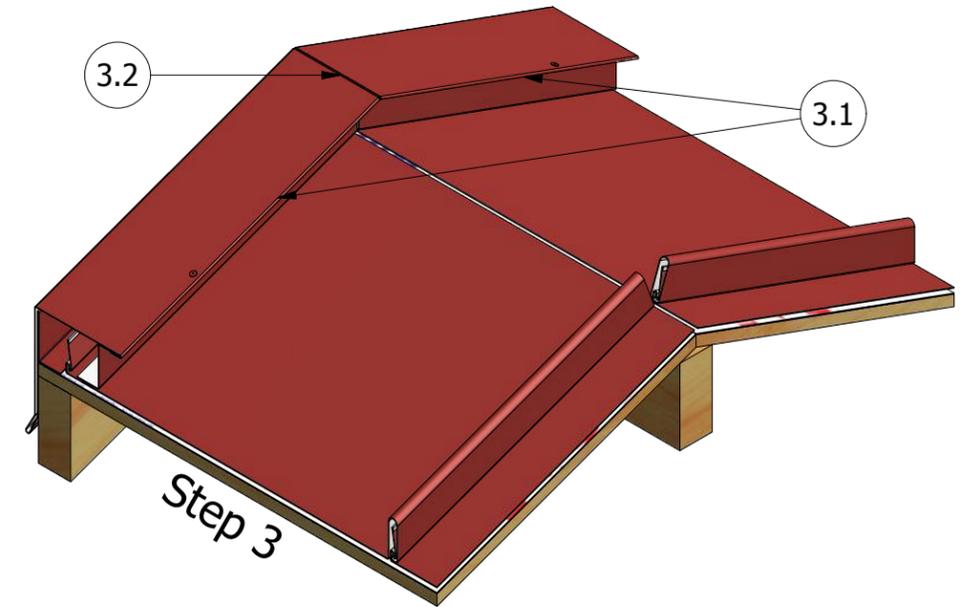


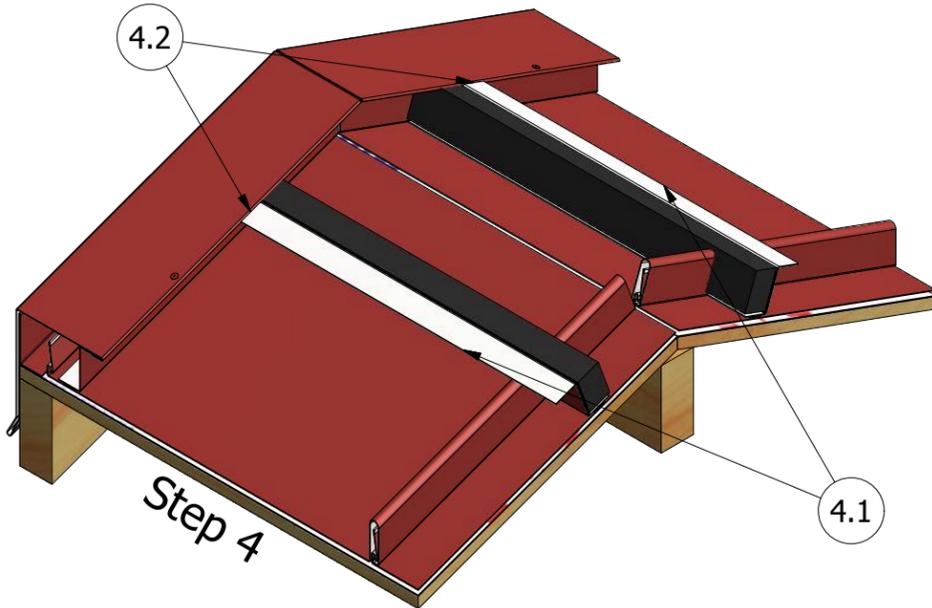
Step 1



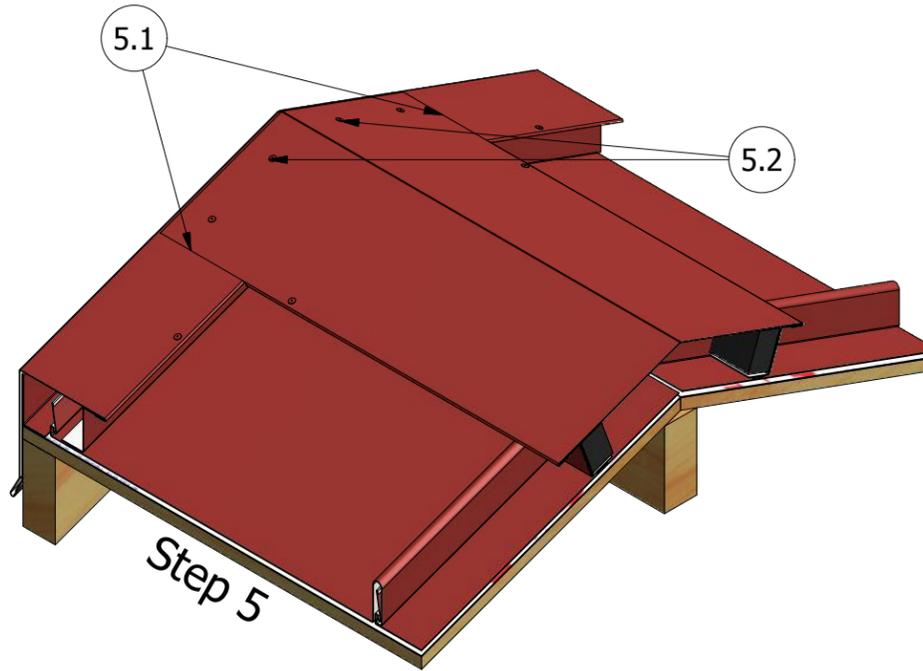
Step 2



Step 3



Step 4



Step 5

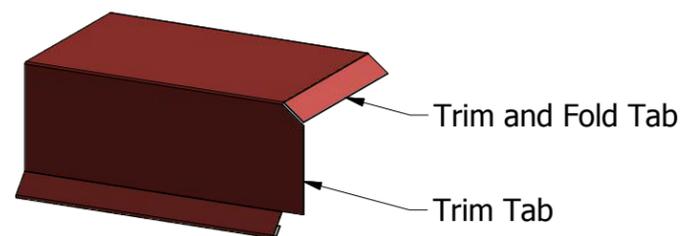
Step 1.1 Install Gable Starter Cleats.
Step 1.2 Field Notch so that they butt at the top of the Ridge.

Step 2.1 Install Panels on Roof.
Step 2.2 Install Gable Z Closures with appropriate accessories. (Field Notch Z Closures so that they butt at top of Ridge)

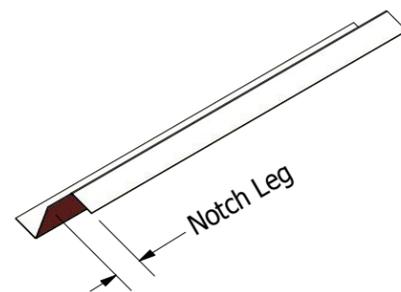
Step 3.1 Install Gable Caps. (Field Notch one of the Gable Caps as shown and seal with appropriate sealant)
Step 3.2 The Gable Cap without tabs should be installed under the Gable Cap with tabs.

Step 4.1 Install Ridge Z Closures with appropriate accessories.
Step 4.2 Notch top legs of Ridge Z Closures back so it will run up against Gable Z Closures.

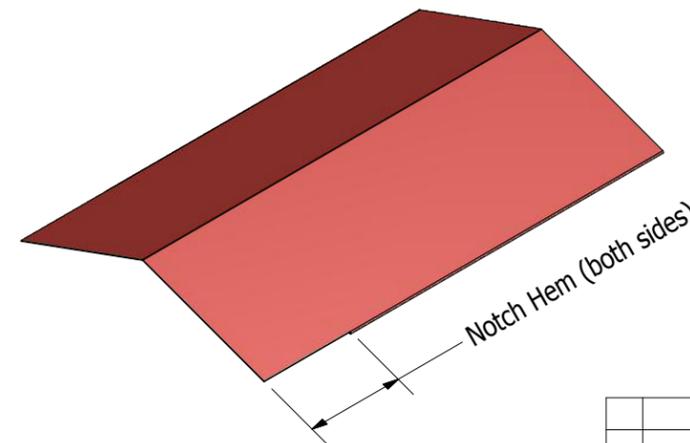
Step 5.1 Install Ridge Cap. (Notch Ridge Cap Hems back so that it sits flush against Gable Caps)
Step 5.2 Seal with appropriate sealant and Pop Rivet to Gable Caps.



Step 3.1 - Gable Cap



Step 4.2 - Ridge Z Closure



Step 5.1 - Ridge Cap

 ATAS INTERNATIONAL, INC Allentown PA 610-395-8445 Mesa AZ 480-558-7210		TITLE Standing Seam Ridge to Gable Detail	
		DWG. NO.	DR KRK DATE 2/18/2015
MATERIAL		APP DATE	SH. SIZE B SCALE X:X
REV. NO.	DATE	DESCRIPTION OF REVISION	BY APP
