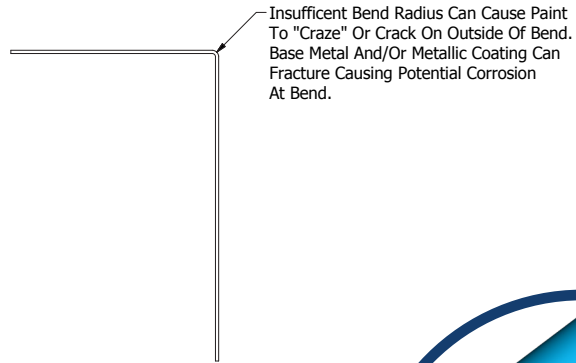
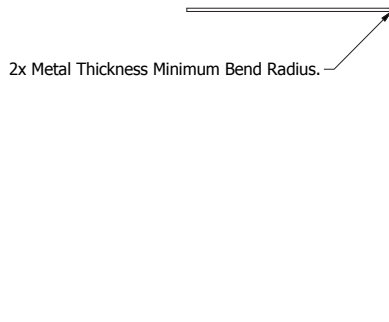




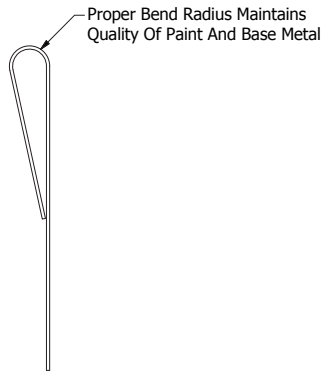
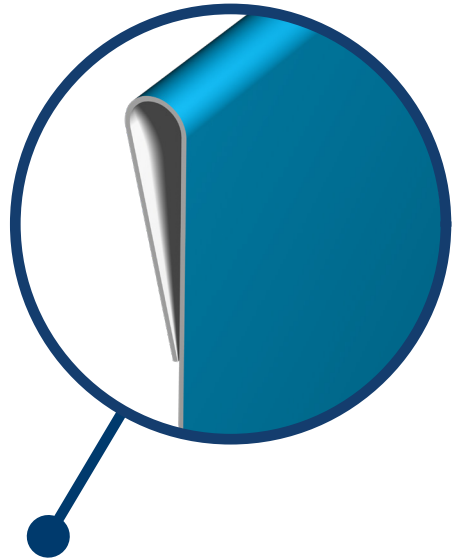
PROPER BENDING TECHNIQUE



0 Thickness Bend Radius (Outside Of Warranty Limits)



Proper Bend Radius As Noted In Warranty



Folded Over Seam/Hem With Bend Radius

EXAMPLE: 0.032 Aluminum x 2 = 0.064 Minimum Bend Radius

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