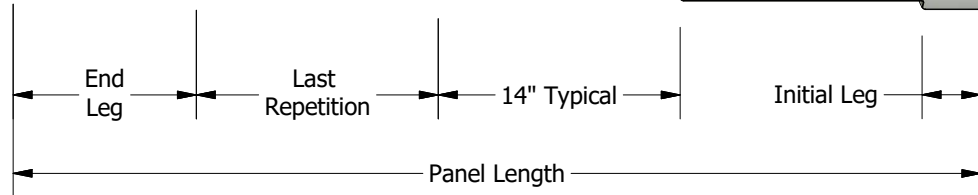


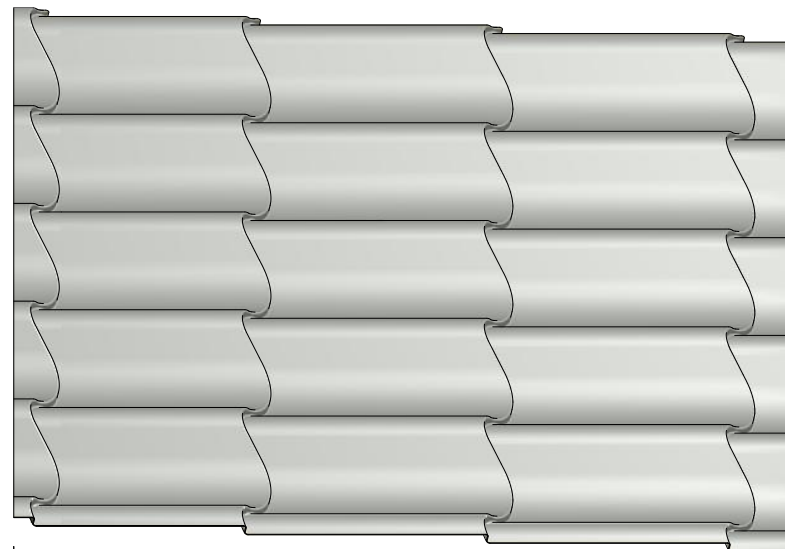
### Panel Style 1 - Standard Style

End Leg - Determined by Panel Length  
 Last Repetition - Standard repetition length of 14"  
 Initial Leg - Standard length of approximately 3.5"

Eave



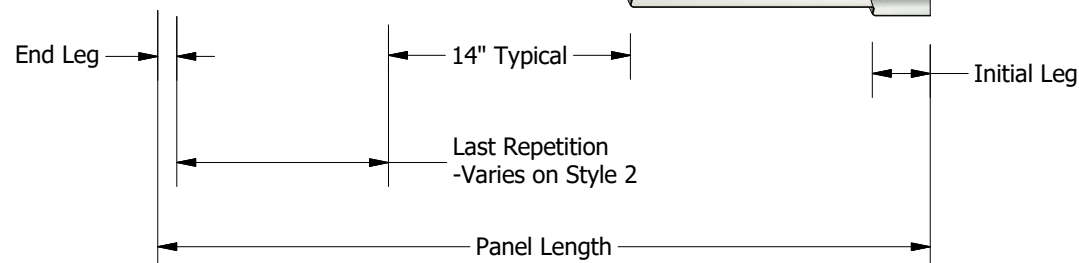
Slope →



### Panel Style 2 - Length Dependant

End Leg - Standard length of approximately 1"  
 Last Repetition - Determined by Panel Length  
 Initial Leg - Standard length of 3.5"

Eave



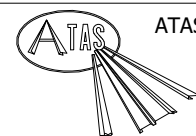
Panel Lengths (partial list for example)

2ft-1"	Panel Style	Run @	5ft-2"	Panel Style	Run @	8ft-1"	Panel Style	Run @
2'-1"	1		5'-1"	1		8'-1"	1	
2'-2"	1		5'-2"	1		8'-2"	1	
2'-3"	1		5'-3"	1		8'-3"	1	
2'-4"	1		5'-4"	1		8'-4"	2	
2'-5"	1		5'-5"	1		8'-5"	2	run @ 8'-6"
2'-6"	2		5'-6"	1		8'-6"	2	
2'-7"	2		5'-7"	1		8'-7"	1	
2'-8"	2		5'-8"	1		8'-8"	1	
2'-9"	1		5'-9"	1		8'-9"	1	
2'-10"	1		5'-10"	1		8'-10"	1	
2'-11"	1		5'-11"	1		8'-11"	1	
3ft-1"	Panel Style		6ft-2"	Panel Style		9ft-1"	Panel Style	
3'-1"	1		6'-1"	2		9'-1"	1	
3'-2"	1		6'-2"	2		9'-2"	1	
3'-3"	1		6'-3"	1		9'-3"	1	
3'-4"	1		6'-4"	1		9'-4"	1	
3'-5"	1		6'-5"	1		9'-5"	1	
3'-6"	1		6'-6"	1		9'-6"	2	
3'-7"	2		6'-7"	1		9'-7"	2	run @ 9'-8"
3'-8"	2		6'-8"	1		9'-8"	2	
3'-9"	2	run @ 3'-10"	6'-9"	1		9'-9"	1	
3'-10"	2		6'-10"	1		9'-10"	1	
3'-11"	1		6'-11"	1		9'-11"	1	
4ft-1"	Panel Style		7ft-1"	Panel Style		10ft-1"	Panel Style	
4'-1"	1		7'-1"	1		10'-1"	1	
4'-2"	1		7'-2"	2		10'-2"	1	
4'-3"	1		7'-3"	2	run @ 7'-4"	10'-3"	1	
4'-4"	1		7'-4"	2		10'-4"	1	
4'-5"	1		7'-5"	1		10'-5"	1	
4'-6"	1		7'-6"	1		10'-6"	1	
4'-7"	1		7'-7"	1		10'-7"	2	
4'-8"	1		7'-8"	1		10'-8"	2	
4'-9"	1		7'-9"	1		10'-9"	2	run @ 10'-10"
4'-10"	2		7'-10"	1		10'-10"	2	
4'-11"	2	run @ 5'	7'-11"	1		10'-11"	1	

#### NOTES

-When the panel length creates a condition where the final shear would fall on a step press switch to Panel Style 2. This causes the last repetition to be shortened in order to prevent the final cut from falling on the last step press.

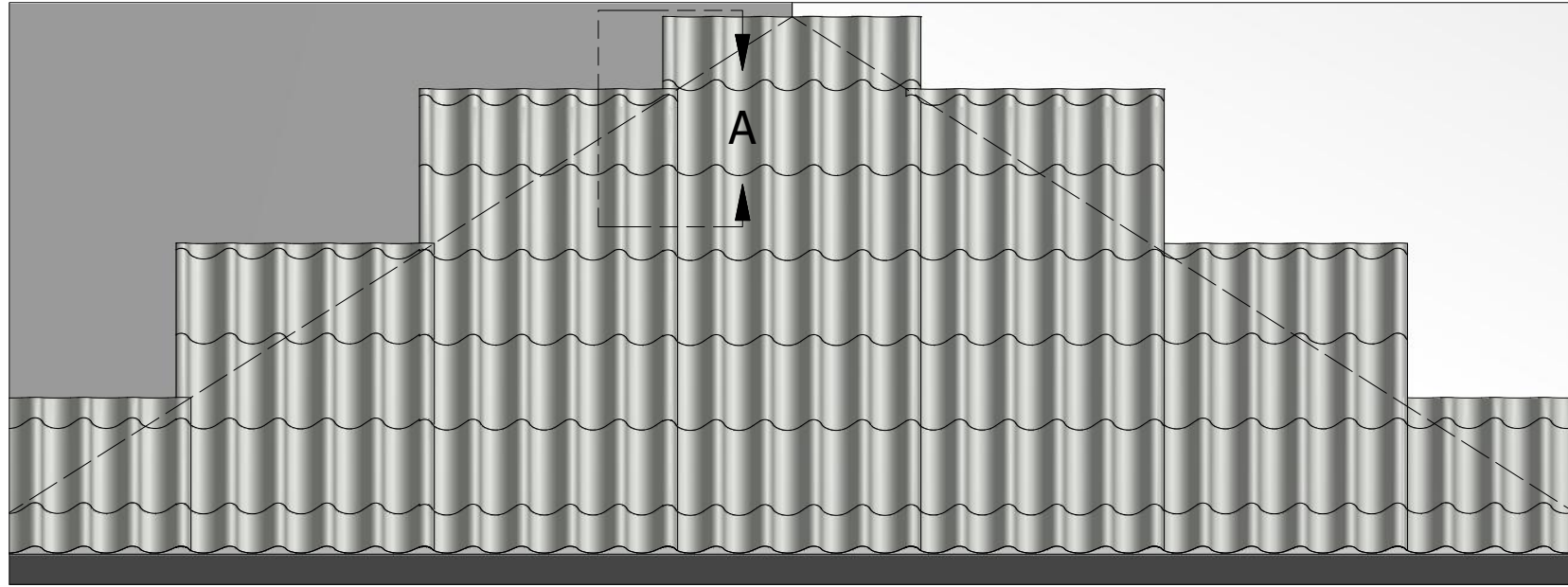
-On some specific lengths, which are noted in the Panel Lengths chart, complications arise during the cutoff process. In these circumstances it is advised to run the panel at the next acceptable length which is listed in Panel Lengths chart.



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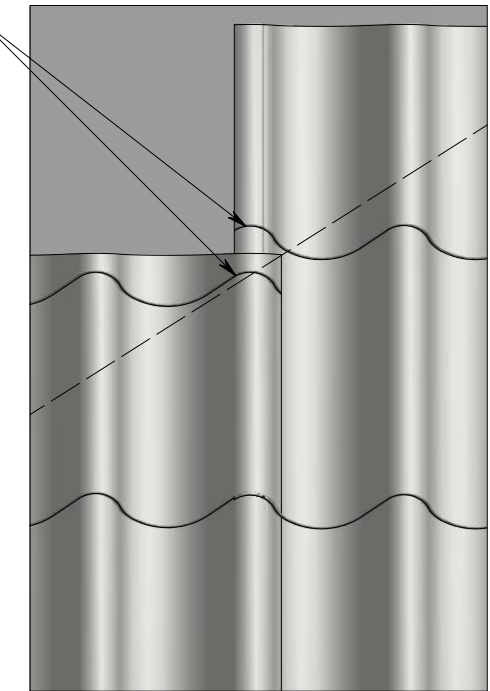
TITLE				SCT Cutoff Detail			
DWG. NO.		DR		PJR		DATE	
01		12/28/2022		KRK		01-03-14	
REV. NO.		DATE		BY		APP	
SH. SIZE		B		SCALE		X:X	

01	12/28/2022	Updated Table and Sheet Size	KRK	
REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP

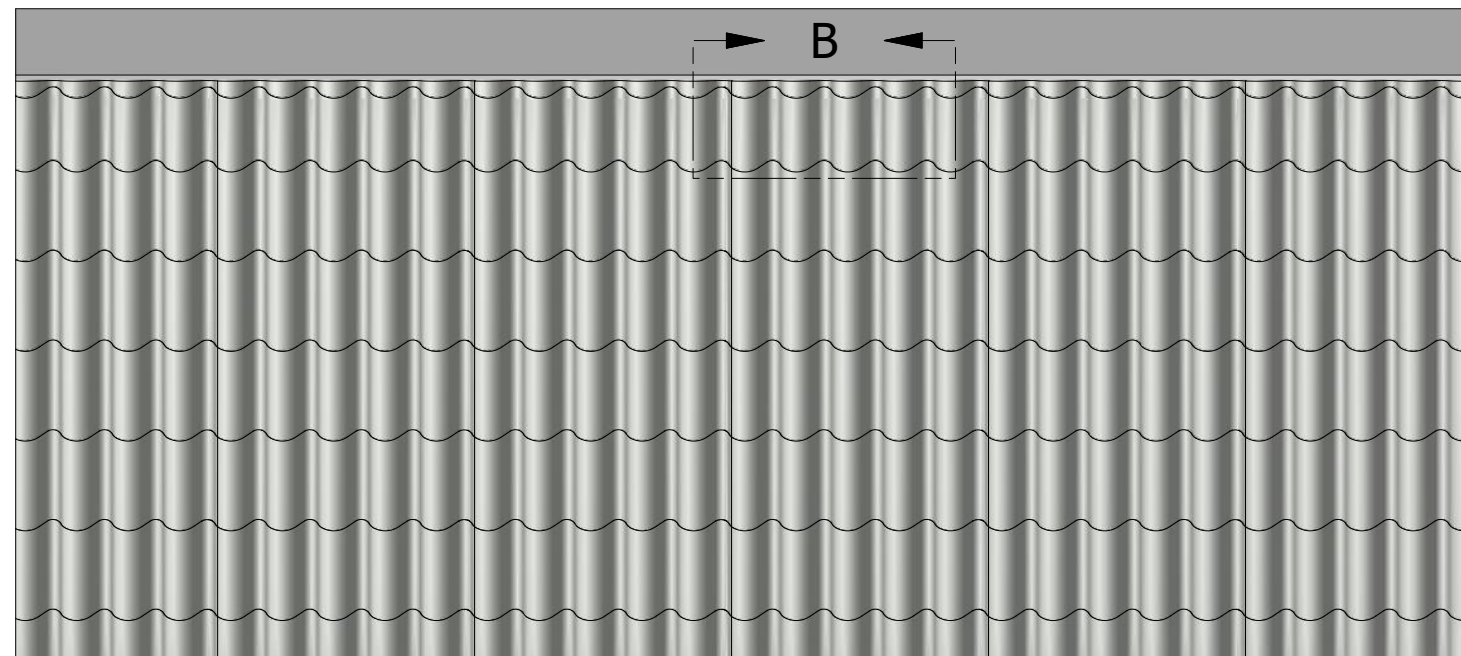


Hip Condition

When installing on a hip condition the shortened last repetition on a Style 2 panel will interfere with the panel installed up slope from it. Under these conditions the panel should be run at the next length that will result in a Style 1 Panel.

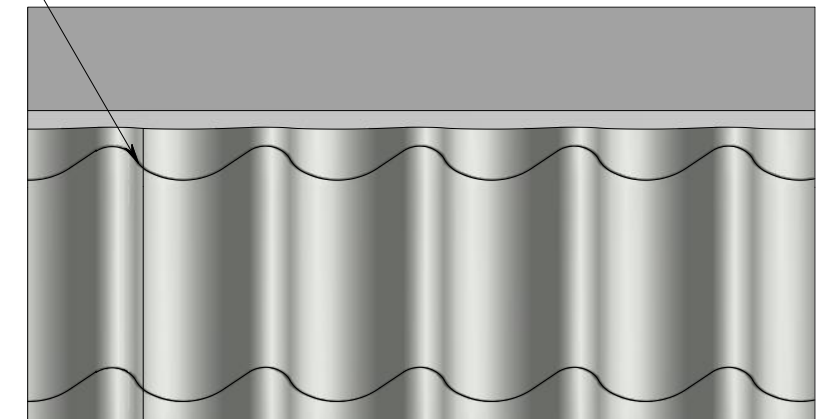


DETAIL A

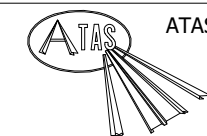


Field Condition

When Style 2 panels of a consistent length are installed next to each other the shortened last repetition does not cause any interference.



DETAIL B



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01	12/28/2022		Updated Table and Sheet Size	KRK			APP		01-03-14
						MATERIAL		SH. SIZE	SCALE
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