2300® CONSTRUCTION TRIPOLYMER SEALANT

1. PRODUCT NAME:
   2300® Construction Tripolymer Sealant

2. MANUFACTURER:
   Geocel Products Group
   A Business Unit of
   The Sherwin-Williams Company
   ("Geocel Products Group")
   Cleveland, OH 44115
   Phone: (800) 348-7615
   Fax: (800) 348-7009
   www.GeocelUSA.com

3. PRODUCT DESCRIPTION:
   2300® Construction Tripolymer Sealant is a single component, high-performance elastomeric sealant for use in a wide variety of roofing, trim, architectural metal, manufacturing, underclack system, solar roof system, and general construction applications.

   Product Benefits:
   ■ Will not crack
   ■ Asphalt shingle compatible
   ■ Exceptional elongation and flexibility
   ■ Excellent adhesion to many building surfaces, even when damp
   ■ Superior ultraviolet resistance
   ■ Re-sealable, may be applied over itself
   ■ Paintable
   ■ Easily applied, non-stringing formulation
   ■ Available in crystal clear, colors, and specially designed metal roof colors
   ■ Tools and cleans up easily
   ■ Mildew resistant when cured

   Basic Uses:
   • Most non-traffic-bearing joints, including those where structural movement or stress is expected
   • Primerless application to brick, concrete, metal, glass, treated and untreated wood, asphaltic materials, and vinyl
   • Where ultraviolet-stable material is required
   • Where a paintable sealant is required
   • As a trim sealant for metal components

   Adheres To: Asphalt shingles, Modified Bitumen, coated steel (Kynar 500®), concrete, vinyl; steel, and other common building substrates.

   Composition and Materials:
   2300 Sealant is based on a proprietary formulation of polymers designed to provide optimum flexibility, adhesion, weather resistance, and life expectancy. Because of the inherent flexibility of this material blend, the sealant does not contain plasticizers (added to many sealants to promote flexibility), which tend to migrate out of other sealants, causing hardening and shortening their useful life. Due to the mild solvent blend contained in the sealant, 2300 Sealant is not a flammable liquid according to NFPA liquid guidelines. It is weather and ultraviolet light resistant. Its clear formulation is literally clear as glass from the moment of application.

   Grade: Gun grade consistency
   Primer: Not required on most surfaces. If primerless adhesion to a particular substrate is in question, a test application is recommended. Contact Geocel Products Group’s Technical Service Department for further information.
   Packaging: 10.3 fl. oz. cartridge and 29 fl. oz. cartridge. For other sizes, contact our Customer Support Center at 800-348-7615.
   Colors: White, crystal clear, almond, gray, black, driftwood, tan, earthtone, terra, bronze, cedar, brown, and many popular metal roof colors. Additional colors may be available upon request. Contact our Customer Support Center for more information at 800-348-7615.

   Limitations:
   • Do not use on traffic-bearing surfaces
   • Do not use on extruded polystyrene insulating sheathing (Styrofoam®, etc.)
   • Do not use on acrylic skylight glazing surfaces
   • Do not use in areas where food is processed or stored
   • Do not use in interior applications without long-term, high volume ventilation

4. INSTALLATION:
   Joint Design: For optimum results, joints should be a minimum of 4 times greater than anticipated movement. Minimum recommended joint size is 1/4" x 1/4". Maximum joint size should be 1/2" x 3/8" in depth.
   Surface Preparation: Priming is not required unless specified above. For best results joints should be basically clean and surface dry, although dampness from dew will not interfere with adhesion. Do not use xylene or MEK to clean joints or to remove surface coatings unless surface can be allowed to dry before application of sealant. If the joint is wet...
with solvent, the sealant will not adhere properly. Use of a dry rag or brush to remove dust, dirt, or other contaminants is recommended. Contamination from curing agents and form releases should be avoided. Contact Geocel Products Group's Technical Service Department or representative if such agents are involved.

**Joint Backing:** Joint depth should not exceed 3/8". An open cell backer rod should be used to control joint depth. In shallow joints, a bond breaker tape should be installed to prevent three-point contact.

- **Elongation:** 1062% - Clear, 1180% - Colors
- **Tack Free:** 45 minutes
- **Cure:** 4 days
- **Service Temperature:** -40°F to 180°F (-40°C to 82°C)
- **Application Temperature:** 0°F to 140°F (-18°C to 60°C)

**Application and Tooling:** Apply with conventional caulking equipment, filling joint completely. When temperature is below 40°F, application will be easier if sealant is warmed. When temperature of surface to be sealed exceeds 140°F, do not apply sealant until surface cools. A soap solution or a solvent such as xylene may be used as a lubricant for tooling. Do not allow tooling agents to contaminate open joints.

**Painting:** Sealant may be painted after 24 hours. If using a relatively inflexible paint, allow sealant to cure for 4 days before painting. 2300 Sealant may be coated with any latex and most oil-based paints. Some paints may crack in dynamic joints. See paint manufacturer's specifications.

**Cleaning:** Remove 2300 Sealant from gun and tools before it cures. This may be done by scraping and use of solvents such as MEK (lacquer thinner), xylene, Toluol or chlorinated solvents. Cured materials may be removed by cutting with sharp tools. Observe manufacturer’s precautions when using toxic or flammable solvents.

**Storage Life:** One year

**Warning:** Harmful or fatal if swallowed. If swallowed, call a physician immediately. May be harmful if inhaled in an enclosed space. Use only in a well-ventilated area. Avoid prolonged skin contact. Combustible (drying). KEEP OUT OF REACH OF CHILDREN.

**Cautions:** CONTAINS AROMATIC HYDROCARBONS. Contents are COMBUSTIBLE. Keep away from heat and open flame. Vapor harmful. Use only with adequate ventilation. To avoid overexposure, open windows and doors or use other means to ensure fresh air entry during application and curing. If you experience eye watering, headaches, or dizziness, increase fresh air, or wear respiratory protection (NIOSH approved) or leave the area. Avoid contact with eyes and skin. Wash hands after using. Keep container closed when not in use. Do not transfer contents to other containers for storage.

**First Aid:** In case of eye contact, flush thoroughly with large amounts of water for 15 minutes and get medical attention. For skin contact, wash thoroughly with soap and water. In case of respiratory difficulty, provide fresh air and call physician. If swallowed, call Poison Control Center, hospital emergency room, or physician immediately. DELAYED EFFECTS FROM LONG TERM OVEREXPOSURE. Contains solvents which can cause permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents can be harmful or fatal.

**Warning:** This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. DO NOT TAKE INTERNALLY. KEEP OUT OF REACH OF CHILDREN.

5. **AVAILABILITY AND COST:**

2300 colors may not be sold in California. 2300 Crystal Clear may be sold in non-SCAQMD California counties only.

Available from various construction material and industrial distributors. Cost and further technical data are available from your local Geocel Products Group representative or from our office.

6. **LIMITED WARRANTY:**

If applied according to label directions this product fails to perform in accordance with its published literature, upon satisfactory evidence of product failure, and as your sole remedy, we will either replace the product at no cost or refund the original purchase price for that portion of product that fails to perform in accordance with this limited warranty. Labor or costs associated with labor are not included. THIS LIMITED WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY, WHICH ARE ALL DISCLAIMED AND/OR LIMITED IN DURATION TO THE EXTENT PERMITTED BY LAW. WE SHALL NOT BE LIABLE FOR INDIRECT, SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES (INCLUDING LOST PROFITS) FROM ANY CAUSE WHATSOEVER AND SUCH DAMAGES ARE EXPRESSLY EXCLUDED. Some States do not allow the exclusion or limitation of incidental or consequential damages or how long an implied warranty lasts, so the above limitation or exclusion may not apply to you. This limited warranty gives you specific legal rights, and you may also have other rights which vary from State to State.

7. **MAINTENANCE:**

No maintenance should be required. If the sealant is damaged, either remove bead and reseal with 2300 Sealant or apply additional 2300 Sealant over the damaged area.

8. **TECHNICAL SERVICES:**

Geocel Products Group representatives throughout the U.S. are available to provide technical assistance. Geocel Products Group's in-house technical staff and laboratory facilities are equipped to respond to specific requests for further information and/or applications testing.

**THEORETICAL YIELD**

per 10.3 fl. oz cartridge

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<tr>
<th>Joint Size</th>
<th>Linear Feet</th>
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<tbody>
<tr>
<td>1/4&quot; x 1/4&quot;</td>
<td>24.8</td>
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<tr>
<td>1/4&quot; x 3/8&quot;</td>
<td>16.5</td>
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<tr>
<td>1/4&quot; x 1/2&quot;</td>
<td>12.4</td>
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<tr>
<td>1/2&quot; x 3/8&quot;</td>
<td>8.7</td>
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For additional product information, refer to the product spec sheet located at www.GeocelUSA.com.

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