## TAS

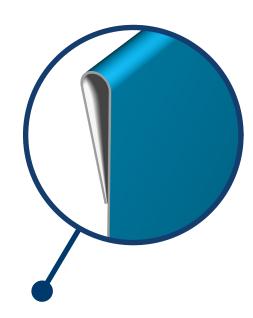
## PROPER BENDING TECHNIQUE



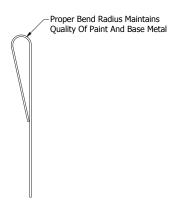
 Insufficent Bend Radius Can Cause Paint To "Craze" Or Crack On Outside Of Bend. Base Metal And/Or Metallic Coating Can Fracture Causing Potential Corrosion At Bend.

0 Thickness Bend Radius (Outside Of Warranty Limits)

2x Metal Thickness Minimum Bend Radius. -



Proper Bend Radius As Noted In Warranty



Folded Over Seam/Hem With Bend Radius

EXAMPLE: 0.032 Aluminum x 2 = 0.064 Minimum Bend Radius

## ATAS International, Inc. Allentown, PA | Mesa, AZ | University Park, IL

Allentown, PA | Mesa, AZ | University Park, IL 800.468.1441 | www.atas.com | info@atas.com

Contact ATAS for more information. ATAS reserves the right to modify, eliminate and/or change its products without prior notification.

LRD0222 LAT910

© 2022 ATAS International, Inc.